CREATING COMPELLING VIDEO STORYBOARDS FOR EFFECTIVE VISUAL NARRATIVES

Short Number	Description	Duration
1	Opening shot of a serens countryside with rolling hills and a picturesque farmhouse in the background.	Misecond
- 2	Close-up shot of a cup of tea being pouned, steam rising from it.	5 second
- 3	Medium shot of a person's hands fyping on a keyboard, working on a computer.	T second
	Quick mortage of various shots showcaving different office activities such as brainstorming, meetings, and collaboration.	30 second
- 1	High-angle shot of a busy city street with people rushing by and cars horking in the background.	31 second
- (Zoom in shot of a person's face, showing their determination and focus.	4 second
5.7	fracking shot of a group of friends hiking through a lush forest, laughing and enjoying each other's company.	12 second
1.0	Slow motion shot of a backetball player jumping high for a siam dunk, with spectators choosing in the background.	- 8 second
. 1	Close-up shot of a chef meticulously plating a gournet dish, garnishing it with precision.	I if second
10	Zoom-out shot of a busiling marketplace, filled with sibrant colors, busy shoppers, and sibrant street vendors.	18 secon
11	Overhead shot of a scientist conducting experiments in a laboratory, carefully examining test tubes and recording data.	- Bioscond
12	Time lapse shot of a beautiful sunset over a horizon, casting colorful huns across the sky.	35 secon
13	Windium shot of a group of students engaged in a levely classroom discussion, exchanging ideas and learning together.	Tsecond
14	Clase up shall of a painter's hand bryshing strokes on a canvac, creating a masterpiece.	3 second
15	Low angle shot of a rock climber conquering a challenging cliff, reaching the summit triumphantly.	\$ tecore
16	Pan shot of a couple dancing passionately in an ologant ballroom, twirling and gracefully moving across the floor.	- 8 second
12	Quick-cut shets of various mouth-watering dishes being prepared in a busy restaurant kitchen, showcasing the chef's culinary skills.	12 vectors
18	High-angle shot of a prowded stadium during a sports event, spectators cheering and waving flags.	Tracono
19	Time laptic shot of a city skyline at night, with care speeding by and lights flickering in buildings.	Historia
20	Final shot of a person walking towards a surrent on a servine beach, symbolizing the endires possibilities and journeys shead.	8 second
Tetal Duration		2 minute

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SJ Ball

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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 48 bolt flange1 5 3 7 2 6 4 812 bolt flange1 7 4 10 2 8 5 11 3 9 6 1216 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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 $\begin{array}{c} \text{web number of bolt stud bolt tightening sequence to follow 4 bolt flange 1 3 2 4 8 bolt flange 1 5 3 7 2 6 4 8 12 bolt flange 1 7 4 10 2 8 5 11 3 9 6 12 16 bolt flange 1 9 5 13 3 11 7 15 2 10 6 14 4 12 8 16 20 bolt flange 1 11 6 16 3 13 8 18 5 15 10 20 2 12 7 17 4 14 9 19 24 bolt flange \\ \end{array}$

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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