



PROGRAM 00013 000000

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G00 Z 100.0 ;  
G01 X 50.0 F 0.1 ;  
G02 X 100.0 Z 100.0 R 50.0 ;  
G01 X 150.0 ;  
G02 X 200.0 Z 100.0 R 50.0 ;  
G01 X 250.0 ;  
M02 ;
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24.14.21
[STOP] [RESET] [FEED HOLD] [OVERRIDE]

O	N	G	7	8	9
X	Z	F	4	5	6
M	S	T	1	2	3
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100	200	300	400	500	600	700	800	900	1000
1000	1500	2000	3000	4000	5000	6000	7000	8000	9000
10000	15000	20000	30000	40000	50000	60000	70000	80000	90000

FEED HOLD FEED OVR FEED OFF

MODE FEED RATE

FEED ON FEED OFF

PROGRAM FEED HOLD

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Manual Cnc Simulator

Roman Wölfel



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