

HYDRAULICS REPAIR

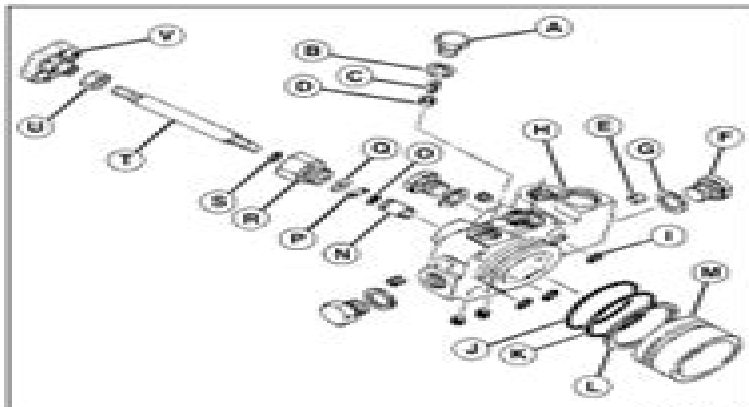
Installation" on page 338 in the Miscellaneous section.

3. Remove rear auxiliary hydraulic lines, if equipped. See "Rear Auxiliary Hydraulic Lines Removal and Installation" on page 296.



M53213

4. Remove SCV line (A), if equipped.
5. Remove fender front support (B).
6. Remove clamps along hydraulic pump pressure line (C) from rockshaft cover to hydraulic pump.
7. Disconnect line (C). Close all openings using caps and plugs.
8. Remove four capscrews and lock washers to remove piston cover (D).



M53195.50

- A - Plug
- B - Gasket
- C - Spring
- D - Lowering Check Valve Poppet

- E - Pipe Plug
- F - Plug
- G - Gasket
- H - Piston Cover
- I - O-Ring
- J - O-Ring
- K - O-Ring
- L - Back-up Ring
- M - Piston
- N - Rate of Drop Valve
- O - O-Ring
- P - Pin
- Q - Washer
- R - Screw Guide
- S - O-Ring
- T - Stop Valve Bolt
- U - Nut
- V - Knob

9. Remove guide (R).
10. Remove pin (P) to separate parts (Q - T).
11. Use a small punch to push valve (N) and O-ring (O) from back side of piston cover (H).
12. Manually raise rockshaft lift arms and push piston (M) back into bore against push rod. With a fast downward jerk of the lift arms, piston can be slid from bore.
13. Inspect all parts for wear or damage. Replace as necessary.
14. Apply clean transmission/hydraulic oil to all parts.
15. Install new O-rings.
16. Install piston and piston cover assembly. Tighten capscrews to 95 N·m (70 lb-ft).
17. Connect hydraulic pump pressure line. Install line clamps.
18. Install fender support and SCV line, if equipped.

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AW Chickering



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