

# 5. ENGINE REMOVAL / INSTALLATION

1. ROTO-STOP® MODELS .....	5-1	2. FLYWHEEL BRAKE MODELS .....	5-3
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## 1. ROTO-STOP® MODELS REMOVAL

*HR195 (SXA Type)*

*HR215 (HMA, HXA, PXA, SMA, SXA Types)*

*HRA215 (SXA Type)*

1. Drain the gasoline from the fuel tank into an approved container (page 3-21).

### **⚠ WARNING**

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel.

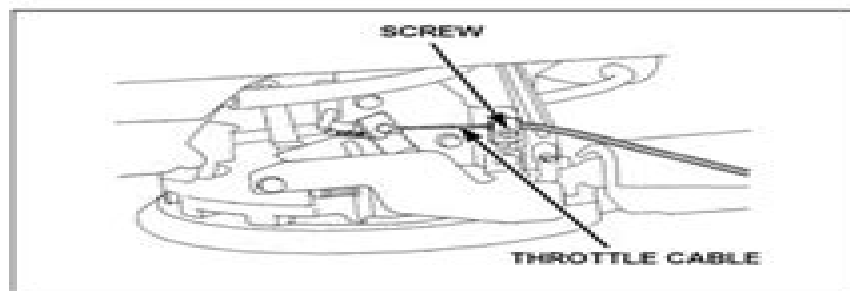
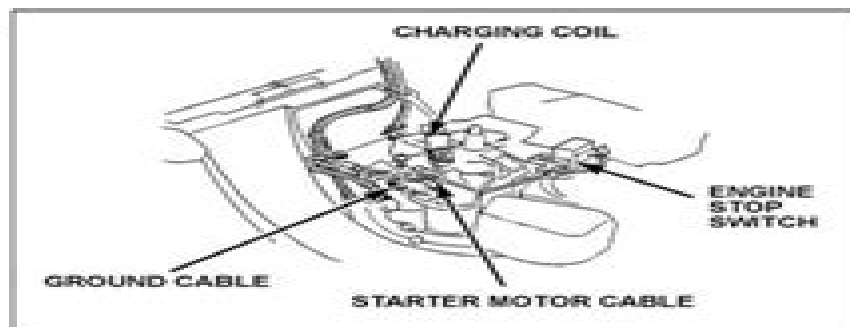
- Stop the engine and let it cool.
- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

2. Remove the blade, blade holder, and Roto-Stop assembly (page 4-3).

3. **HR215 SMA type only:**

Disconnect the connectors of the ground cable, starter motor cable, charging coil, and engine stop switch.

4. Loosen the throttle cable clamp screw, and disconnect the cable from the engine.



# Hr215 Service Manual

**Roman Wölfel**



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