Table 2 (a) G code list

G code	Group	Function	
G00		Posicionamiento (rápido)	
G01	01	Interpolación lineal (avance de corte)	
G02		Interpolación circular CW o interpolación helicoidal CW	
G03		Interpolación circular CCW o helicoidal CCW	
G04		Dwell (Habitar)	
G04.1		Código G que evita el almacenamiento en búfer	
G05.1		Control de vista previa avanzado de IA/control de contorno de IA/Nano suavizado	
G05.4		HRV3 encendido / apagado	
G07.1 (G107)		interpolación cilíndrica	
G08	00	Control de vista previa avanzada Al / Control de contorno Al (comando compatible con control de vista previa avanzado)	
G09		Parada exacta	
G10		Entrada de datos programable	
G10.6		Herramienta de retracción y recuperación	
G11		Cancelación del modo de entrada de datos programable	
G15	17	Comando de coordenadas polares cancelar	
G16		Comando de coordenadas polares	
G17		Selección del plano XpYp	Xp: eje X o su eje paralelo
G18	02	Selección de plano ZpXp	Yp: eje Y o su eje paralelo
G19		Selección de plano YpZp	Zp: eje Z o su eje paralelo
G20 (G70)	06	Entrada en pulgadas	
G21 (G71)		Entrada en mm	
G22	04	Función de comprobación de carrera almacenada activada	
G23		Función de comprobación de carrera almacenada desactivada	
G25	19	Detección de fluctuación de velocidad del husillo desactivada	
G26		Detección de fluctuación de velocidad del husillo activada	
G27		Comprobación de retorno a la posición de referencia	
G28		Retorno automático a la posición de referencia	
G28.2		Comprobación en posición inhabilitar el retorno a la posición de referencia	
G29	00	Movimiento desde la posición de referencia	
G30		Retorno a la posición de referencia 2, 3 y 4	
G30.2		La comprobación en posición desactiva el retorno a la posición de referencia 2, 3 o 4	
G31		Saltar Función	
G31.8		EGB-axis skip	
G33	01	Threading (enhebrar)	
G37		Automatic tool length measurement	
G38	00	Tool radius/tool nose radius compensation : preserve vector	
G39		Tool radius/tool nose radius compensation : corner circular interpolation	
G40		Tool radius/tool nose radius compensation : cancel	
G41	07	Tool radius/tool nose radius compensation : left	
G42		Tool radius/tool nose radius compensation : right	
G40.1		Normal direction control cancel mode	
G41.1	18	Normal direction control on : left	
G42.1		Normal direction control on : right	
G43		Tool length compensation +	
G44	08	Tool length compensation -	
G43.7		Tool offset	
G45		Tool offset : increase	
G46	00	Tool offset : decrease	
G47		Tool offset : double increase	
G48		Tool offset : double decrease	
G49 (G49.1)	08	Tool length compensation cancel	

G Programming Reference Manual

John A McDermid

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Labview ,1998   **BridgeView and LabView** Leon A. Wortman,1998   **Bridgeview and Labview** Leon A. Wortman,1992   BridgeVIEW and LabView ,1998   **BridgeVIEW and LabVIEW** ,1998   **BridgeViewTM and LabView TM** National Instruments (Austin TX),1998   **CASL Reference Manual** ,2004   CASL Reference Manual Peter D. Mosses,2004-02-24 CASL the Common Algebraic Specification Language was designed by the members of CoFI the Common Framework Initiative for algebraic specification and development and is a general purpose language for practical use in software development for specifying both requirements and design CASL is already regarded as a de facto standard and various sublanguages and extensions are available for specific tasks This reference manual presents a detailed documentation of the CASL specification formalism It reviews the main underlying concepts and carefully summarizes the intended meaning of each construct of CASL The book formally defines both the syntax and semantics of CASL and presents a logic for reasoning about CASL specifications Furthermore extensive libraries of CASL specifications of basic data types are provided as well as a comprehensive annotated bibliography of CoFI publications As a separate complementary book LNCS 2900 presents a tutorial introduction to CASL the CASL User Manual   **Modeling and Control of Engineering Systems** Clarence W. de Silva,2009-08-05 Developed from the author s academic and industrial experiences Modeling and Control of Engineering Systems provides a unified treatment of the modeling of mechanical electrical fluid and thermal systems and then systematically covers conventional advanced and intelligent control instrumentation experimentation and design It includes theo   **Stata Base Reference Manual: A-F** Stata Corporation,2003   Software Engineer's Reference Book John A McDermid,2013-10-22 Software Engineer s Reference Book provides the fundamental principles and general approaches contemporary information and applications for developing the software of computer systems The book is comprised of three main parts an epilogue and a comprehensive index The first part covers the theory of computer science and relevant mathematics Topics under this section include logic set theory Turing machines theory of computation and computational complexity Part II is a discussion of software development methods techniques and technology primarily based around a conventional view of the software life cycle Topics discussed include methods such as CORE SSADM and SREM and formal methods including VDM and Z Attention is also given to other technical activities in the life cycle including testing and prototyping The final part describes the techniques and standards which are relevant in producing particular classes of application The text will be of great use to software engineers software project managers and students of computer science

Computer and Computing Technologies in Agriculture IV Daoliang Li,Yande Liu,Yingyi Chen,2011-02-11 This book constitutes Part IV of the refereed four volume post conference proceedings of the 4th IFIP TC 12 International Conference on Computer and Computing Technologies in Agriculture CCTA 2010 held in Nanchang China in October 2010 The 352 revised papers presented were carefully selected from numerous submissions They cover a wide range of interesting theories

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London from 24th to 28th July 2000 The theme of the conference covered all aspects of the theory implementation and application of computational logic where computational logic is to be understood broadly as the use of logic in computer science The conference was collocated with the following events 6th International Conference on Rules and Objects in Databases DOOD 2000 10th International Workshop on Logic based Program Synthesis and Tra formation LOPSTR 2000 10th International Conference on Inductive Logic Programming ILP 2000 CL 2000 consisted of seven streams Program Development LOPSTR 2000 Logic Programming Theory and Extensions Constraints Automated Deduction Putting Theory into Practice Knowledge Representation and Non monotonic Reasoning Database Systems DOOD 2000 Logic Programming Implementations and Applications The LOPSTR 2000 workshop constituted the program development stream and the DOOD 2000 conference constituted the database systems stream Each stream had its own chair and program committee which autonomously selected the papers in the area of the stream Overall 176 papers were submitted of which 86 were selected to be presented at the conference and appear in these proceedings The acceptance rate was uniform across the streams In addition LOPSTR 2000 accepted about 15 extended abstracts to be presented at the conference in the program development stream   Discrete Optimization I ,2000-04-01 Discrete Optimization I   *Microprocessors and Microcomputer-Based System Design* Mohamed Rafiquzzaman,2021-11-01 Microprocessors and Microcomputer Based System Design Second Edition builds on the concepts of the first edition It discusses the basics of microprocessors various 32 bit microprocessors the 8085 microprocessor the fundamentals of peripheral interfacing and Intel and Motorola microprocessors This edition includes new topics such as floating point arithmetic Program Array Logic and flash memories It covers the popular Intel 80486 80960 and Motorola 68040 as well as the Pentium and PowerPC microprocessors The final chapter presents system design concepts applying the design principles covered in previous chapters to sample problems   **Handbook of Statistical Analyses Using Stata, Fourth Edition** Brian S. Everitt,Sophia Rabe-Hesketh,2006-11-15 With each new release of Stata a comprehensive resource is needed to highlight the improvements as well as discuss the fundamentals of the software Fulfilling this need A Handbook of Statistical Analyses Using Stata Fourth Edition has been fully updated to provide an introduction to Stata version 9 This edition covers many new features of Stata including a new command for mixed models and a new matrix language Each chapter describes the analysis appropriate for a particular application focusing on the medical social and behavioral fields The authors begin each chapter with descriptions of the data and the statistical techniques to be used The methods covered include descriptives simple tests variance analysis multiple linear regression logistic regression generalized linear models survival analysis random effects models and cluster analysis The core of the book centers on how to use Stata to perform analyses and how to interpret the results The chapters conclude with several exercises based on data sets from different disciplines A concise guide to the latest version of Stata A Handbook of Statistical Analyses Using Stata Fourth Edition illustrates the benefits of using Stata to perform various statistical analyses for both

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