

JUKI

**SUPER-HIGH-SPEED, 1-NEEDLE OVERLOCK MACHINE
MO-3704**
**SUPER-HIGH-SPEED, 2-NEEDLE OVERLOCK MACHINE
MO-3714**
**SUPER-HIGH-SPEED, SAFETY STITCH MACHINE
MO-3716**

INSTRUCTION MANUAL

No.01

29197203

It is recommended that you purchase a Juki machine. To get the most use of the many functions of this machine, and operate it in safety, it is necessary to read this instruction carefully before use. We hope you will enjoy the use of your machine for a long time. Please remember to keep this manual in a safe place.

[For the first use, smooth or so, operate the machine at about 80% speed of its rated sewing speed.]

BEFORE OPERATION

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1. Do not hold the side plate cover when carrying the machine.



2. If the pointer bar of the oil gauge comes down under the lower marker line when observing the oil gauge from above, supply oil referring to the description of 3. Lubrication.

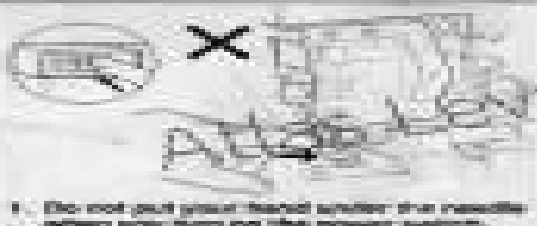


3. Apply finger joint drops of oil to the needle bar and upper finger joint when operating the machine for the first time after using it after a long period of sleep.



4. The correct machine running direction is such that the handwheel turns clockwise as viewed from the operator's side. Never run the machine in the reverse direction.

CAUTIONS IN OPERATION



1. Do not put your hand under the needle when you turn on the power switch.



2. Do not put your hand into the eye guard section while the machine is running.



3. Be sure to turn off the power switch before you remove the V belt.

- During operation, be careful not to allow your or any other person's head, hands or fingers to come close to the handwheel, V belt and motor. Also, do not place any instrument, tool or anything that is not necessary on the sewing table to them. Doing so is dangerous.
- If your machine is provided with a belt cover, finger guard, eye guard or any other protection, do not operate your machine with any of them removed. Doing so is very dangerous.
- Before transporting, adjusting or cleaning the machine, checking the machine head or replacing the needle, be sure to turn OFF the power to the machine so as to prevent any accident and confirm that the sewing machine will not operate even when depressing the foot pedal of the sewing machine.
- If your machine is equipped with a clutch type motor, the motor will be kept running by inertia after turning OFF the power switch. It is dangerous to approach the foot pedal of the sewing machine while the motor is still running. Because the sewing machine will start rotating suddenly. Be sure to keep the foot pedal of the sewing machine held depressed after turning OFF the power switch until the sewing machine completely stops.
- When you leave from your machine, make sure to turn OFF the power to it.
- In case of a power failure, make sure to turn OFF the power to the machine.
- Do not wipe the surface of the machine head with rough clothes.

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