

Introduction to Mastercam X7

2014

Lecture 1

Mastercam.



Mastercam.

Mastercam X7 User Guide

Fred Fulkerson



Mastercam X7 User Guide:

MASTERCAM X7 Emre Günaydın, 2014 Sizleri in hazırlanmış bu eser MasterCam yazılımını kullanarak CNC torna ve freze tezgahları ile imalat yapabileceğiniz bütün bilgileri içermektedir. Tasarım komutları anlatılmış 2 boyutlu çizim özellikleri ile başlayıp 3D tel kafes almaları yzey ve kat modelleme ile devam etmektedir. Frezeleme özellikleri anlatılmış Mastercam'ın en hızlı şekilde cevap verdiği 2D takım yolları ile başlayıp 3D işleme ve oklu eksen işleme özellikleri ile devam etmektedir. Tornalama özellikleri anlatılmış 2D tel kafes ve veya 3D model üzerinden başlanıp ve C eksen özellikleri ile devam edilmiştir. Program özellikleri en iyi şekilde anlatılmış gibi uygulamalar ile bütün bu özellikler pekiştirilmiştir. Programdaki bir özelliğin anlatılması üzerine bu özelliğin imalatla nasıl avantajla evrileceğinden de bahsedilmiştir. Ayrıca CAD/CAM yazılımlardan elde edilen CNC kodlarının yorumları yapılmıştır. Günde pek çok CAD/CAM kullanıcıları NC kodlarını bilmeden yazılım desteği ile program yapmaktadır. NC kodlarını anlamaları bilmek ve yorum yapabilmek size CAD/CAM kullanıcıları olarak değer katacağına inanılmaktadır. MasterCam yazılımındaki en eski CAD/CAM yazılımlarına ve bütün dünyaya kendisini ispatlamıştır. Bu yazılımı rendiğinizde dünyanın herhangi bir yerinde imalat yapılabilir ve alabilirsiniz. Ayrıca kitabın yanında hediye verilen DVD ile sesli ve görüntülü bir eğitim desteği bulacaksınız. Z kitabın hakkında bazı konuları bilmeniz için CAD/CAM yazılımları ile imalatla ilgili Mastercam arayüz tanımlamaları. Bütün Mastercam komutlarının izimlendirme Frezeleme Tornalama C eksen 5 eksen Mastercam tasarımı girişi 2D çizim komutları özellikleri alınması özellikleri Analiz komutları Budama uzatma komutları özellikleri Değiştirme komutları özellikleri 3D tanımlama 2D takım yolları özellikleri Makine seçimi Kütüphane tanımlama Parametrik takım yolu seçimi ve özellikleri Frezelemede kesme hızı devir ileme hesaba Kesici tanımlama ve kütüphane kaydetme Kesme parametrelerini tanımlanması 2D tel kafes üzerinden Contour takım yolları oluşturma Kesicinin iparçasına giriş ayarları Delik delme özellikleri ve Gevrimleri Hızlı oklu delik delme özelliği Yksek hız yzey temizleme özelliği Cep boşaltma özelliği ve giriş ayarları Cep boşaltmada yksek hız işleme Operasyon sayfası netimi Takım yollarının simülasyonu yapılmış özellikleri NC kodu retme ve makine kontrol nitesi seçimleri Tornalamaya giriş Tornalamada kesme hızı devir ileme hesaba Tornalamada kütüphane tanımlama ve kütüphane üzerinden alınması Tornalamada ayna ve punta seçimi Kaba ve final tornalama özellikleri Tornalamada kesici ucu ve tutucu tanımlama Kesici seçimi noktalarının belirlenmesi ve kesici ucu radyus telafisi Sa Sol ayna ve taret tanımlama Kesicinin iparçasına giriş ayarları Tekli ve çift kesme Alınma ve apı tornalama Dalma parametrelerini denetlenmesi figür işleme Kütüphane tanımlanması ve optimize edilmesi Tornalamada final tornalama özellikleri Tornalamada diğleme evrimleri Tornalamada figür işleme özellikleri Tornalamada geliştirilmiş kaba tornalama işleme Tornalamada hareketli kaba tornalama işleme Tornalamada yzey tornalama Tornalamada biten parayı kesme özelliği Tornalamada delik evrimleri özellikleri G kodları Tornalamada noktadan noktaya takım yolu retme Hızlı tornalama komutları özellikleri evrimlerle takım yolu oluşturma özelliği G71 G75 G73 v b 3D tel kafes tasarımı oluşturma Yzey oluşturma komutlarının tamamı Kat model oluşturma özellikleri Teknik resim kartı 3D model üzerinden kaba takım yolu oluşturma 3D kaba frezeleme kesme parametreleri özellikleri 3D kaba frezeleme parametreleri özellikleri Kat model yzey seçimleri 3D

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web make a basic rubber band bracelet rubber band loom step 1 the loom must be facing the right direction make sure your loom makes a triangle shape in the front with your step 2 you will need 13 of one color and 13 of another color 26 rubber bands in total if you would like to only use

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web jun 16 2019 1 think about the sort of colors you would like to wear do you have blue eyes match your bracelet to your eyes with an alternating blue green or blue yellow bracelet are you planning on wearing a red outfit make a predominantly red bracelet maybe you don t want to match at all

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web the main materials you need to make rubber band bracelets are rubber bands these are the small elastic bands that you will weave together to form the bracelet you can find them in loom this is a plastic board with rows of pins that you will use to hold and organize the bands as you weave

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web step 1 materials you will need a rainbow loom kit rubber bands rainbow loom hook c clip or s clip step 2 making the bracelet take one rubber band and twist it around two pegs on you loom step 3 then once you have the twisted rubber band

on the pegs add two more and do not twist them step 4 the hook

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web there s an instructional video right here that will take you through the process along with a bunch of pictures to inspire creativity just as soon as you pick up the basics with these rubber band beauties you ll be bouncing back for more how to make rubber band bracelets video tutorial

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web step 1 gather materials you will need about 30 small rainbow loop rubber bands 1 c clip ask question step 2 lets get started take one rubber band and one c clip and slide both sides of the rubber band in to create an infinity like shape ask question step 3 add a

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web step 1 your material all you need to make these bracelets are 40 rubber bands 20 of each color an s or c hook and your fingers ask question step 2 the first band add a band to your index finger flip it over the put the other side on your middle finger ask question step 3 the next bands

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