

TESTING AND TROUBLE-SHOOTING



FIG. 1

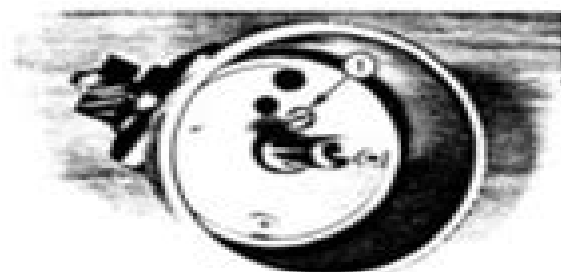


FIG. 3

CHECKING PUMP PRESSURE

1. Set parking brake, then lower loader and backhoe to ground (or use supports and lock pins).
2. Connect a 2000 psi (minimum range) gauge into pump pressure line. Use "T" fitting ND-125-6.1, 1, adapter D31, 2, and hose assembly D19 HP, 3. Test fittings are from ND-112 kit.

Fig. 1 shows connection for pump on gasoline engine models and Fig. 2 shows connection for pump on diesel engine models.

NOTE: Be sure line is not contacting fan belt on diesel engine models.

3. Check oil level in reservoir, be sure it is filled to proper level with Permatracoff Lubricant. Start engine, turn wheels left to right without blowing relief valve

to clear air from lines. Stop engine and recheck fluid level.

4. Start engine, turn wheels against stop to blow relief valve. Allow oil to reach 150° F and take reading. Pressure should be 1100-1200 psi at 2000 engine rpm. Stop engine and remove gauge. Reconnect lines and remove air from system or remove pump for repair.

5. Both pumps have an adjustable relief valve. On gasoline engine models, relief valve can be reached after removing cover and oil filter from pump. Fig. 3 shows relief valve adjusting screw location, 1.

On diesel engine models, remove pump cover, loosen locknut, 1, and turn adjusting screw, 2, Fig. 4. Tighten lock nut and recheck pressure. Pump removal may be required to successfully install filter and spring.



FIG. 2



FIG. 4

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N Colangelo



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