



JOURNEYMAN RIGGER'S REFERENCE CHART

Sling Capacities		MECHANICAL SPLICE IN POUNDS						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	WLL	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	6.4	
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	8.0	
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	9.6	
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,800	11.2	
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,200	13.0	
5/8	6,400	4,800	12,800	11,200	9,000	8,800	15,500	14.0	
3/4	7,800	5,800	15,600	13,600	11,000	10,800	18,800	15.0	
7/8	9,400	7,000	18,800	16,400	13,200	13,000	22,000	16.0	
1	11,200	8,200	22,400	19,600	15,600	15,400	26,800	17.0	
1 1/8	13,200	9,800	26,400	23,200	18,400	18,200	31,000	18.0	
1 1/4	15,400	11,600	30,800	27,200	21,400	21,200	35,200	19.0	
1 1/2	18,000	13,600	36,000	31,600	25,000	24,800	40,000	20.0	
1 3/4	20,800	15,800	41,600	36,000	28,400	28,200	44,800	21.0	
2	24,000	18,000	48,000	41,600	33,000	32,800	51,200	22.0	

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

Load Factors & Weight Distribution	
5,000 lb 5,000 lb Tension in A = length B x Share of load wt. B = Load Factor Tension in A = $\frac{B}{3} \times 4,000$ Tension in A = 5,333 lb	Known Rule Share of Load wt. at A $R_A = \frac{W_A}{W_A + W_B} \times T$ $R_B = \frac{W_B}{W_A + W_B} \times T$ $P \times W = \text{Share of Load}$ CG in Feet from A $R_A = \frac{W_B \times L}{W_A \times L + W_B \times L}$ $R_B = \frac{W_A \times L}{W_A \times L + W_B \times L}$ $P \times L = \text{CG in Feet from A}$
Known Rule Share of Load wt. at B $R_A = \frac{W_A}{W_A + W_B} \times T$ $R_B = \frac{W_B}{W_A + W_B} \times T$ $P \times W = \text{Share of Load}$ CG in Feet from B $R_A = \frac{W_B \times L}{W_A \times L + W_B \times L}$ $R_B = \frac{W_A \times L}{W_A \times L + W_B \times L}$ $P \times L = \text{CG in Feet from B}$	Legend R_A = Reaction at A R_B = Reaction at B T = Total Load P = Percentage L = Length of Load W_A = Weight at A W_B = Weight at B W = Total weight P = Percentage L = Length

Sling Capacities		DESIGN FACTORS - CHAIN 4:1						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	WLL	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	6.4	
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	8.0	
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	9.6	
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,800	11.2	
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,200	13.0	
5/8	6,400	4,800	12,800	11,200	9,000	8,800	15,500	14.0	
3/4	7,800	5,800	15,600	13,600	11,000	10,800	18,800	15.0	
7/8	9,400	7,000	18,800	16,400	13,200	13,000	22,000	16.0	
1	11,200	8,200	22,400	19,600	15,600	15,400	26,800	17.0	
1 1/8	13,200	9,800	26,400	23,200	18,400	18,200	31,000	18.0	
1 1/4	15,400	11,600	30,800	27,200	21,400	21,200	35,200	19.0	
1 1/2	18,000	13,600	36,000	31,600	25,000	24,800	40,000	20.0	
1 3/4	20,800	15,800	41,600	36,000	28,400	28,200	44,800	21.0	
2	24,000	18,000	48,000	41,600	33,000	32,800	51,200	22.0	

Block & Fairlead Loading		Example	
Angle	Block Factor	Line Pull	Block Load
180	0.50	8,000	4,000
150	0.63	8,000	5,040
120	0.87	8,000	6,960
90	1.41	8,000	11,280
60	1.73	8,000	13,856
30	2.00	8,000	16,000

Formula: Block Factor x Line Pull = Block Load

Rigging Hardware Capacities		Rigging Hardware Capacities	
Size in inches	WLL	Size in inches	WLL
1/4	500	1/2	1,000
5/16	600	3/4	1,500
3/8	1,000	1	2,000
7/16	1,200	1 1/4	3,000
1/2	2,000	1 3/4	4,000
5/8	3,000	2	5,000
3/4	4,000	2 1/2	6,000
7/8	5,000	3	7,000
1	6,000	3 1/2	8,000
1 1/8	7,000	4	9,000
1 1/4	8,000	4 1/2	10,000
1 1/2	9,000	5	11,000
1 3/4	10,000	5 1/2	12,000
2	11,000	6	13,000

Coefficients of Friction		D/d Ratios	
Material	Coef.	D/d	Ratio
Steel on steel	0.15	20:1	0.94
Steel on steel	0.15	15:1	0.88
Steel on steel	0.15	10:1	0.71
Steel on steel	0.15	5:1	0.50

Load Weights - Calculating		Pounds / sq. ft.		Pounds / cu. yd.	
Material	Weight	Material	Weight	Material	Weight
Aluminum	168	Steel plate	490	Steel plate	490
Aluminum	168	Steel plate	490	Steel plate	490
Aluminum	168	Steel plate	490	Steel plate	490
Aluminum	168	Steel plate	490	Steel plate	490
Aluminum	168	Steel plate	490	Steel plate	490
Aluminum	168	Steel plate	490	Steel plate	490
Aluminum	168	Steel plate	490	Steel plate	490
Aluminum	168	Steel plate	490	Steel plate	490
Aluminum	168	Steel plate	490	Steel plate	490

Hitch Types		Hitch Types	
1	Single Vertical	1	Single Vertical
2	2-Leg Basket	2	2-Leg Basket
3	3-Leg Basket	3	3-Leg Basket
4	4-Leg Basket	4	4-Leg Basket
5	Double Wrap Basket	5	Double Wrap Basket
6	Double Wrap Basket	6	Double Wrap Basket
7	Double Wrap Basket	7	Double Wrap Basket
8	Double Wrap Basket	8	Double Wrap Basket
9	Double Wrap Basket	9	Double Wrap Basket
10	Double Wrap Basket	10	Double Wrap Basket
11	Double Wrap Basket	11	Double Wrap Basket
12	Double Wrap Basket	12	Double Wrap Basket
13	Double Wrap Basket	13	Double Wrap Basket
14	Double Wrap Basket	14	Double Wrap Basket

Mobile Crane Hand Signals		Mobile Crane Hand Signals	
1	Crane Forward	1	Crane Forward
2	Crane Backward	2	Crane Backward
3	Crane Left	3	Crane Left
4	Crane Right	4	Crane Right
5	Crane Up	5	Crane Up
6	Crane Down	6	Crane Down
7	Crane Stop	7	Crane Stop
8	Crane Emergency Stop	8	Crane Emergency Stop
9	Crane Hoist	9	Crane Hoist
10	Crane Lower	10	Crane Lower
11	Crane Swing	11	Crane Swing
12	Crane Swing Stop	12	Crane Swing Stop
13	Crane Swing Forward	13	Crane Swing Forward
14	Crane Swing Backward	14	Crane Swing Backward

Checklists		Checklists	
1	Pre-Work	1	Pre-Work
2	Post-Work	2	Post-Work
3	Emergency	3	Emergency
4	Crane	4	Crane
5	Hoist	5	Hoist
6	Lower	6	Lower
7	Swing	7	Swing
8	Swing Stop	8	Swing Stop
9	Swing Forward	9	Swing Forward
10	Swing Backward	10	Swing Backward

WARNING: This poster is provided for quick reference only. OSHA regulations and ASME standards have been paraphrased. Inspectors should be well trained in rigging inspection.



Journeyman Rigger Study Guide

Brion Toss



Journeyman Rigger Study Guide:

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U.S. Naval Training Bulletin ,1950 **The Woodenboat** ,2001 The Complete Rigger's Apprentice: Tools and Techniques for Modern and Traditional Rigging Brion Toss, 1997-08-01 Combining and updating the renowned Rigger s Apprentice and Rigger s Locker meets the changing face of modern materials and technology while remaining true to rigging s best traditional principles and practices It s much more than a knot book though the knots a sailor needs are all here It s a book for sailors who want the satisfaction and hard cash savings of stepping their own masts inspecting and maintaining their own rigs and turning their own tailsplices and wire eyesplices It is for boatowners who want to replace an entire gang of rigging themselves measuring choosing appropriate wire turning soft eyes leathering and serving It is for bluewater voyagers who want to feel secure in the knowledge that should a shroud carry away far at sea they will be able to repair it The Complete Rigger s Apprentice is also a free roaming collection of useful ideas and tips on everything from supplementing winches with block and tackle to rigging snubbers at anchor to using pantyhose for an emergency fanbelt In short it s the definitive book on the art of rigging written by its most entertaining practitioner

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