

ENGINE COMPONENT PARTS DISMOUNTING AND MOUNTING

SPECIAL TOOL

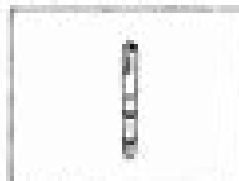
Prior to starting an engine overhaul, it is necessary to have these special tools.

FLYWHEEL SETTING TOOL



06612-2000 for 6040
06612-2100 for 6040-7

V-BELT TENSION GAUGE



06644-1210



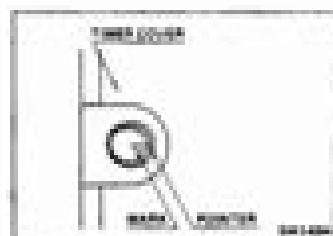
FUEL INJECTION PUMP

IMPORTANT POINTS - DISMOUNTING

REMOVE THE INJECTION PUMP

1. Disconnect the fuel lines, oil lines and engine control lines.
2. Turn the crankshaft counterclockwise viewed from the flywheel side to align the injection timing marks on the flywheel at 0° before top dead center for No. 1 cylinder on compression stroke.

Injection Timing (0°): Refer to section DATA AND SPECIFICATIONS.



3. Remove the timing inspection hole plug.
Check that the injection timing mark on the automatic cover is aligned with timer cover pinion.

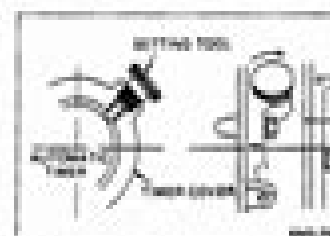


4. If not, remove the timing gear cover and then loosen the drive gear timing bolts.

NOTE: Do not remove the drive gear timing bolts.

5. Rotate the drive gear clockwise to align the injection timing and then tighten the drive gear timing bolts.

Tightening Torque: 300-350 kg-cm (22-25 ft-lb)



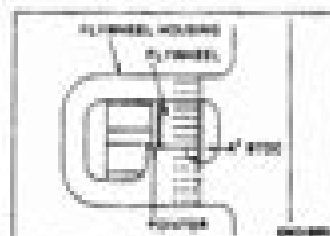
6. Lock the automatic cover with a special tool.

Special Tool: Flywheel Setting Tool (06612-2000 for 6040)
(06612-2100 for 6040-7)



7. Loosen the timer cover fitting bolts (B) and then remove the injection pump with timer cover.

NOTE: Do not loosen the injection pump body fitting nuts (E).

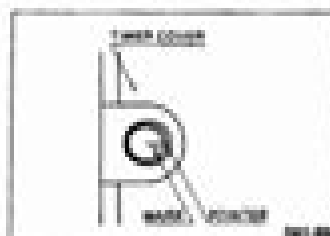


IMPORTANT POINTS - MOUNTING

INSTALL THE INJECTION PUMP

1. Check that the injection timing mark on the flywheel is aligned with flywheel housing pinion.

Injection Timing (0°): Refer to section DATA AND SPECIFICATIONS.



2. Check that the injection timing mark on the automatic cover is aligned with timer cover pinion.
If not, adjust the injection timing.

Hino W04d Workshop Manual

Michael Brown



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