

File extension what will be shown on "Open " cnc.*iso.*los.*mpg.*unp

☒ Name	LOS - Flame cutting	los	Sort	Save	Delete
CUTTING PROCESS	COC				
Tool offset ON	0				
Tool offset OFF	0				
Tool ON	7				
Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	0				
Height control OFF	0				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection ON	0				
Labeling: Tool offset ON	0				
Labeling: Height control ON	0				
Labeling: Tool ON	0				
Labeling: Rapid traverse ON	0				
Labeling: Station number	0				
3 burners: Tool offset ON	0				
3 burners: Height control ON	0				
3 burners: Left ON	0				
3 burners: Central ON	0				
3 burners: Right ON	0				
MARKING PROCESS	COC				
Tool offset ON	11				
Tool offset OFF	12				
Tool ON	9				
Tool OFF	10				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	45				
Height control OFF	46				
Deceleration control ON	0				
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Station number	0				
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☐ Compensation ☒ Speed. ☐ Cut/Mark. ☒ Left ☐ Comments ☐ D-1mm.

☐ To NC. ☐ Stop ->0 ☐ Rapid marking ☐ Stab. ☒ Return to zero ☐ Evennes

☐ Labeling ☐ Up to markii ☐ Angle ☐ Param.

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Table of Contents Essi Programming Codes

1. Understanding the eBook Essi Programming Codes
 - The Rise of Digital Reading Essi Programming Codes
 - Advantages of eBooks Over Traditional Books
2. Identifying Essi Programming Codes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Essi Programming Codes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Essi Programming Codes
 - Personalized Recommendations
 - Essi Programming Codes User Reviews and Ratings
 - Essi Programming Codes and Bestseller Lists
5. Accessing Essi Programming Codes Free and Paid eBooks
 - Essi Programming Codes Public Domain eBooks
 - Essi Programming Codes eBook Subscription Services

- Essi Programming Codes Budget-Friendly Options
- 6. Navigating Essi Programming Codes eBook Formats
 - ePub, PDF, MOBI, and More
 - Essi Programming Codes Compatibility with Devices
 - Essi Programming Codes Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Essi Programming Codes
 - Highlighting and Note-Taking Essi Programming Codes
 - Interactive Elements Essi Programming Codes
- 8. Staying Engaged with Essi Programming Codes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Essi Programming Codes
- 9. Balancing eBooks and Physical Books Essi Programming Codes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Essi Programming Codes
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Essi Programming Codes
 - Setting Reading Goals Essi Programming Codes
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Essi Programming Codes
 - Fact-Checking eBook Content of Essi Programming Codes
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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