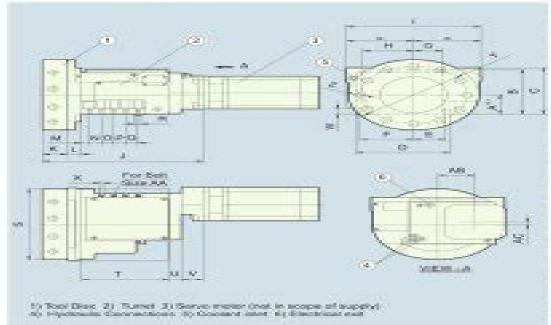


Make Features.

- Single Servo motor for turnet indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coalant from centre of turnet.



	586T-998A	SMT-SOA	
2.6	125	100	
13	272	230	
- C	285	243	
. 0	305	264	
2.6	170	90	
19	188	150	
- 6	100	1922	
116	775	142	
3.1	4.374	50%	
- 3	534	566	
100	76	70	
- 1	405	460	
3.54	294	22	
2.19	40	34	
(0)	40	0.4	
3,64	40	34	
10	40	-34	
- 19	256	20	
15	400	366	
T.	290	244	
100	50	265	
- W	662	66	
399	126	265	
36	1.9	510	
Y	340	300	
2	- VDR 40	VD8:30	
AA.	M 102	M 90	
AB.	195	106	
AC.	275	102	

Specifications		SMT-100A	SMT-66A
Turret Contax Height	roters.	125	100
No of Stations		0/12	8/12
Inertia of transportable masses	kgm*	0.2	1.8
Turnet Inclining Time (for next station)	select	0.16	0.14
Time for resd partial step (Without acceleration and braking)	Service:	0.05	0.04
Turres Clamp time	660	0.1	0.1
Turnet De-clamp Time	Sec.	0.1	0.1
Indexing Frequency	man-1	1.0	20
Hydraulic Pressure	Rg/on *	50	50
Cliemping force	Fof	4,050	2,300
Turret weight (Without You! Disc, Motor)	No.	130	110
Servo M	otton O palions		1
Famus		4003	0.2
Sierrors		1570000	1770004

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United States. Bureau of Naval Personnel

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