III. STEEL STRUCTURE ERECTION (Acc. to MONTMONTAŽA Co. 1980) [Productivity efficiency percentage (PEP)=75%]

| 1. BASEC MAN HOURS - UNIT | | | | | | | | | elemen | to in [t] | and ma | e hours | Print Alba | 4 | | | | | |
|---------------------------|--|------|------|-------|------|-------|------|-----|--------|-----------|--------|---------|------------|-----|------|------|--------------|------|-----|
| | Kind of Wark | 0.05 | 0,1 | 0.15 | 0,2 | 0.25 | 0,35 | 0.5 | 0.8 | 12 | 2 | 3. | 4 | 5 | | 10 | 12 | 15 | 2 |
| | Sorting the structure and preparation for erection and pre-erection | | | | | | | | | | | | | | - | W. | 12 | | , |
| 2 | Pre-erection of structure | | | | | | | | | | | | | | | | | | |
| | a) by crane: | | | | | | | | | | 1 | | 1177 | | | | | | |
| | 1.2.1. a Columns | | 0.00 | 2.04 | 2.80 | 100 | 363 | 200 | 200 | | | | | | | | | | 100 |
| | 1.2.2. a Beams and columns | | 423 | 134 | | - 23 | | | | | | | | | | | | | E |
| | 1.2.3. a Lattice beams | | 5.0 | 1.5 | | - 33 | 1.5 | 32 | | | | | | | | | | | 100 |
| | b) by band | 133 | 600 | 150 | 13 | 183 | 35 | 150 | 100 | 1 | | | | - | - | | | | |
| | 1.2.1. b Columns and beams | | 100 | 100 | 1 | 2.5 | 1.0 | 32 | | E I | 0 | | | 17 | 1 3 | | 1000 | li i | 10 |
| | 1.2.2. b Lattice beams | 100 | 1000 | 100 | 1.5 | 100 | | | 100 | | | | | | | | 4-11 | | |
| 1.3 | Transport of structure to erection place | | | | | | | | | | | | | | | | | | П |
| | 1.31. Columns and beams | | 343 | 17. | | - 60 | 3.3 | 3.0 | | - | | | - | 1 | - | - | 1000 | | - |
| | L.3.2. Lattice beam | | 100 | | | | | | | 400 | | | | | | | | | Г |
| | 1.3.3. Small structure | | | | THE | CHINA | | | 1000 | - | 1 | 1 | | | 1000 | 100 | | - | |
| ă. | Installation of arithm bolts and break in | | 4 | | | • . | | | | 17-1 | 1 | | | | 1000 | | - | 1 | |
| 1.5 | Structure erection | | | | | | | | | | | | | | | | | | г |
| | (hoisting and putting up the structure) | | | | | | | | | | | | | | | | | | П |
| | a) by crank | | | | | | | | | | | | | | - | | - | | L |
| | 1.5.1.a Columna | | | | | | | | | - | - | - | 10000 | - | | | District Co. | - | h |
| | 1.5.2.a beams | | 3.8 | 153 | | 1.0 | 323 | 200 | PER ST | | | | | | | | | | |
| | 1.5.3.a Lattice beam | | 323 | 100 | - | 2.3 | - | - | - | | | | | | | | | | E |
| | 1.5.4.a Different diagonal small items | 1.0 | 100 | 59 | | more | 1000 | - | 10000 | | | | | | | | | | г |
| | b) by el. windhes: | | | | | _ | | | | _ | | 1 | | | | | | | П |
| | 1.5.1.6 Columns by supporting arms | | 820 | 100 | | 200 | 200 | | | | | | - | | | - | | | ı |
| | 1.5.2.b-beams * * * * * * | 1 | 1.5 | 184 | | 337 | 100 | 100 | | | | | | | | | 1.5 | | ı |
| | 1.5.3.b-Lattice supports by masts | 1.33 | 93 | 132 | | 200 | 323 | 100 | | | | | | | | | | 4.4 | |
| | 1.5.4.b Binding joints | | 1 | | 100 | 1000 | | | | 4.7 | | 241 | | | 100 | 7.6 | 14 | | П |
| | 1.55.b Longitudinal beams | | | | | | | | | - 20 | | 8.4 | | | | | | | П |
| | 1.5.6.b Floor grids and chequend sheets | | | | | | | | 1000 | 100 | | 152 | | | | 182 | 184 | | П |
| | c) By hand operated winches | | | | | _ | | | - | 11010 | 1.55 | 333 | 1350 | 150 | 320 | 1935 | 100 | | П |
| | or haulage cranes: | | | | | | | | | | | | | | | | | | П |
| | 1.5.1.c Columns by supporting arms | 1.0 | 100 | 100 | | 100 | | 2.0 | | 1 | | | parents. | | 1 | | | | П |
| | 1.5.2.c Beares | - 33 | 188 | 100 | | 100 | 33 | 100 | | | | | | | | | | | П |
| | 1.5.3.c Trusses supports by sup. arms | | 333 | 132 | | 3.3 | 333 | 6.0 | | | | | | | | | 100 | | П |
| | 1.5.4.c Binding joints | | | | | - | | 100 | | | - | - | | | 1. | 1 | 2 | | П |
| | 1.55.c Longitudinal beams | | | | | | - | | | | | | | | | | | | |
| | 1.5.6.c Roor grids and chequered sheets | | | | | 1 | | | 1000 | | | 200 | 100 | | 323 | 3.4 | | | |
| | 1.5.7.c Wall windows | | | | | 100 | 7 | 340 | 7 | 100 | | 130 | 100 | | 1.0 | | | | |
| | 1.5.8.c Mrs. construct, diagonals | | | | | 200 | 100 | | | | | 20.74 | 200 | | 100 | 1000 | 1.5 | | |
| | & small dams p.cz. | | 040 | lane. | | 400 | | | _ | 400 | 1.0 | 0.40 | | | 100 | 100 | | | |
| | 1.5.9.c Staticate treads (Mhr/ea) | | | 100 | | 33 | | | | | 1.7 | | 100 | | 10 | | 100 | | |

Estimators Structural Steel Manhour Manual

Victor M. Corman

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