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Tool OFF	8	Tool OFF	10		
Rapid traverse ON	5	Rapid traverse ON	5		
Rapid traverse OFF	6	Rapid traverse OFF	6		
Height control ON	0	Height control ON	45		
Height control OFF	0	Height control OFF	46		
Deceleration control ON	0	Deceleration control ON	0		
Deceleration control OFF	0	Deceleration control OFF	0		
Station number	0	Station number	0		
Station preselection ON	0	Station preselection OFF	0		
Labeling: Tool offset ON	0	Labeling: Tool offset OFF	0		
Labeling: Height control ON	0	Labeling: Height control OFF	0		
Labeling: Tool ON	0	Labeling: Tool OFF	0		
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3 burners: Tool offset ON	0	3 burners: Tool offset ON	0		
3 burners: Height control ON	0	3 burners: Height control OFF	0		
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