







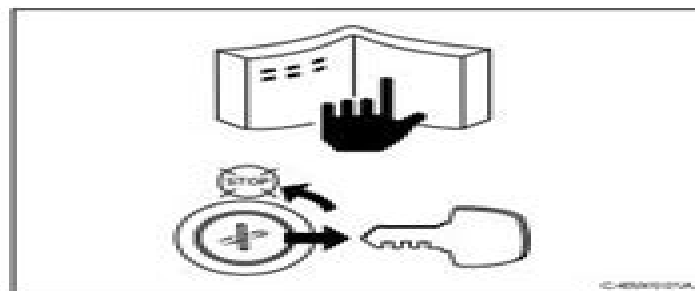
## SAFETY FIRST

This symbol, the industry's "Safety Alert Symbol", is used throughout this manual and the decals on the machine itself to warn of the possibility of personal injury. It is essential that you read the instructions and safety regulations before you attempt to repair or operate this unit. Read these instructions carefully.

SIGNS		DESCRIPTION
	DANGER	This mark indicates hazardous situation which, if not observed, may result in death or fatal injury. This mark should be indicated for most dangerous situations only.
	WARNING	This mark indicates potentially hazardous situation which, if not observed, may result in death or moderate injury.
	CAUTION	This mark indicates potentially hazardous situation which, if not observed, may result in minor or moderate injury. And this mark can be used as a warning against unsafe activities.
	IMPORTANT	This mark indicates emphasis on notable characteristics in working procedures or information on working procedures and technology for convenient use.
NOTE		Gives helpful information.

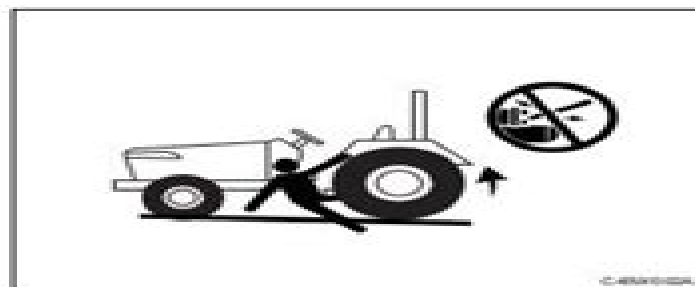
### BEFORE SERVICING AND REPAIRING

1. Read all safety instructions in this manual and be aware of the safety decals on your machine itself.
2. Thoroughly clean your work area and the machine.
3. Make sure the machine is on firm and level ground and that the parking brake is set.
4. Lower the implement to the ground.
5. Stop the engine and remove the key.
6. Disconnect the negative battery cable.
7. Place a "DO NOT OPERATE" tag in operator station.



### SAFETY STARTING

1. Always use the safety start switch to start the engine and never by any other means.
2. Do not alter or remove any part of machine safety system.
3. Before starting the engine, make sure that all shift levers are in neutral positions or in the disengaged positions.
4. Never start the engine unless you are in the operator's seat.



# Kioti Dk45s Repair Manual

**Daniel F McAuley**



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