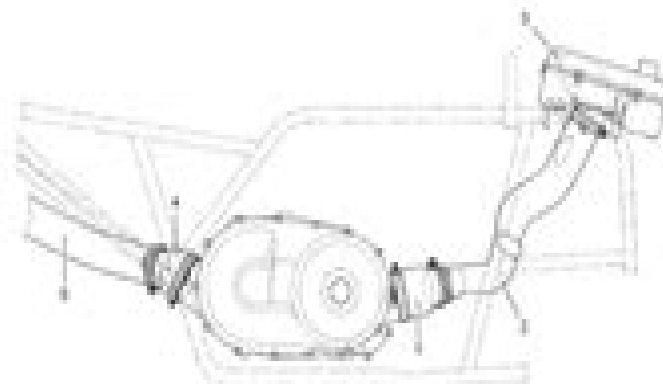


## V-belt Cooling Duct Construction

NOT TO SCALE



A. Fan cooling duct connector	B. Inductor fan	C. Sub cooling fan
D. Fan pulley kit	E. Sub cooling fan pulley	

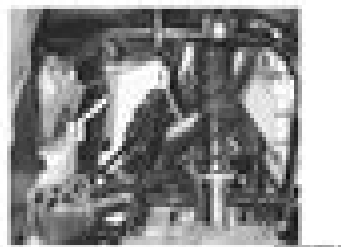
NOT TO SCALE

V-belt Cooling Duct Removal and Installation  
(J.7-A400P)

NOT TO SCALE

## Removal

- 1) Remove the right inner fender. Refer to "Exterior Parts Removal and Installation in Section 9C (Page 9C-37)".
- 2) Remove the cooling fan. Refer to "Cooling Fan Removal and Installation in Section 1E (Page 1E-137)".
- 3) Loosen the clamping screws and remove the v-belt cooling duct (1) and connector (2).



- 4) Remove the rear fender. Refer to "Exterior Parts Removal and Installation in Section 9C (Page 9C-37)".

- 5) Loosen the clamping screws and remove the connector (3) and outlet belt cooling duct (4).



NOT TO SCALE



NOT TO SCALE

- 6) Remove the front fender. Refer to "Exterior Parts Removal and Installation in Section 9C (Page 9C-37)".

- 7) Remove the induction fan assembly (5).



NOT TO SCALE

## Installation

- 1) Install the v-belt cooling ducts as shown in the v-belt cooling duct construction. Refer to "V-belt Cooling Duct Construction (Page 5A-4)".
- 2) Install the removed parts.

## Clutch Engagement and Lock-up Speed Inspection

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Refer to "Automatic Clutch Inspection (J.7-A400P)" in Section 9B (Page 9B-217).

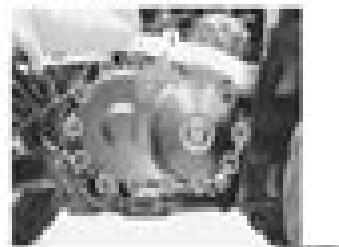
## V-belt Type Continuously Variable Automatic Transmission Removal and Installation

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## Removal

## V-belt outer cover

- 1) Remove the right footrest mountings. Refer to "Exterior Parts Removal and Installation in Section 9C (Page 9C-37)".
- 2) Remove the right footrest. Refer to "Footrest Removal and Installation in Section 9C (Page 9C-37)".
- 3) Remove the brake pedal. Refer to "Brake Pedal Removal and Installation in Section 6A (Page 6A-137)".
- 4) Remove the v-belt outer cover (1).



NOT TO SCALE

- 5) Remove the gasket (2) and dowel pins.



NOT TO SCALE

## Movable drive face

- 1) Remove the movable drive face nut with the special tool.
- 2) Remove the movable drive face assembly (3).

## Special tool

9499(A): 99906-40113 (Driver holder)



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## Movable driven face

- 1) Remove the movable driven face nut with the special tool.
- 2) Remove the movable driven face assembly (3) with drive v-belt (2).

## Special tool

9499(A): 99906-40113 (Driver holder)



NOT TO SCALE

# King Quad 400fs Owners Manual

**Jiyuan Zhang**



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