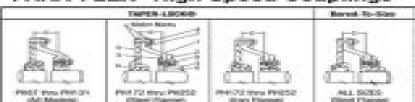


WARNING: TO INSURE THAT DRIVE IS NOT UNEXPECTEDLY STARTED, TURN OFF AND LOCK OUT OR TAG POWER SOURCE BEFORE PROCEEDING, FAILURE TO GESERVE THESE PRECAUTIONS COULD RESULT IN BODDLY INJURY.

## PARA-FLEX® High Speed and Flywheel Couplings

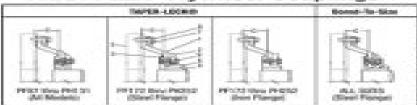
These instructions must be read thoroughly before installation or gowyston.

#### PARA-FLEX® High Speed Couplings



- (T) Pleatile Demoit
- GO Kidomet Clarey Ring\*
- (3) Internal Clarge Ring\*
- 171 Plange-Rosewithy 170 Dec Asserming
- (S) TAPER LOCKER Dustons
- CO Book Pine
- 481 Services (Disc. Assoc)
- (B) Boreau (Clares Final)
- (10) Plange Spaner Ring (See Fig. 1)
- "Clamp rings are included in the . Name appointly. State: the entry SAS coase it surrows and hardwood washern.

#### PARA-FLEX® Flywheel Couplings



- (1) Pleothic Coment
- (2) External Clarry Pling
- 101: Inhermal Clamp Pling\*
- 131 Flance Assembly Cir. Flundson
- Itis Plumberi Itis 19959-LOCKID Bushing
- (7) Bot Rec.
- vitis Screwes (Both Rings)
- 69 Screen (Clarge Ping)
- (10) Planor Spacer Rino See Fig. 1)
- (TT) Administration Phys. 21
- "Champ livings are included in the Range assembly."

Note: Dee only SAE grade 8 screws and hardened wasters.

#### INSTALLATIONS

 Disc Assembly Installation: Install disc assembly on shaft with TAPER-LOCKIB bushing. Disc assembly can be installed with bushing screws toward either side. Tighten the TAPER-LOCKIB bushing in accordance with the instructions packed with the bushings. Note balancing match marks on sites and best ring O.D.

NOTE: Disregard Step 1 when installing PARA-FLEX Flywheel Couplings.

2. Plange freshelding Press or shark straight bored flange assemblies on the shafts. Install TAPER-LOCKIS flanges per instructions packed with the bushings. TAPER-LOCKIS flanges on coupling sizes 87 thru 131 are reversible to permit locating bushing screws on the made or outside of the coupling as desired or convenient. Note: The PX14D flange assembly bused on the 172 coupling requires a flange spacer ring which must be installed before mounting lange assembly on the shaft. On nodels with iron flanges, the spacer ring is installed between the flange assembly and external clange ring, and an madeis with steel flanges it is installed between the flange strendly and external clange ring. See Fig. 1.



#### Fig. 1 Flange Spacer Ring Location

- 3. Align Shafts: Position shafts for angular and passilel alignment within a 1/64" for normal industrial applications. Position flamps assembly so that dimensions "C" will be maintained. If shaft end float is to occur, locate shaft at the mod-position of end float", Measure dimension "C", in Table 1, at lour places around the diameter. These measurements should not vary more than dimension "C".
  "When limited end float is required or sleeve bearings are used, correct DODGE."
- 4. Plexible Element Installation: Slip bolt ring over flarge and rest it on shaft. Remove clarge ring someward internal clarge ring. Place internal clarge ring institle the element and reassemble to flarge seating the bead of the element on the flarge. Tighter clarge ring somewards alternately and eventy to the torque values shown in optiums "A" of Table 1.

WAPSENG: Because of the possible danger to personally or property from accidents which may result from the improper use of products, it is important that correct procedures be followed. Products must be used in accordance with the engineering information specified in the catalogue, proper installation, maintenance and operation procedures must be observed. The instruction in the instruction manuals must be followed. Inspections should be made as increasing to assure safe operation under prevailing conditions. Proper guands and other satisfied devices or procedures as may be desirable or as may be specified in safety codes should be provided, and are notifier provided by Buildor Bectric Company nor are the responsibility of Buildor Bectric Company. This unit and its associated equipment must be installed, adjusted and maintened by qualified personnel who are tomitize with the construction and operation of all equipment in the system and the personnel involved. When risk to persons or property may be insolved, a heliding device must be an integral part of the driven equipment the year of the procedure output starts.

# **High Speed Coupling Repair Manual**

Xiaolong Qi

#### **High Speed Coupling Repair Manual:**

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