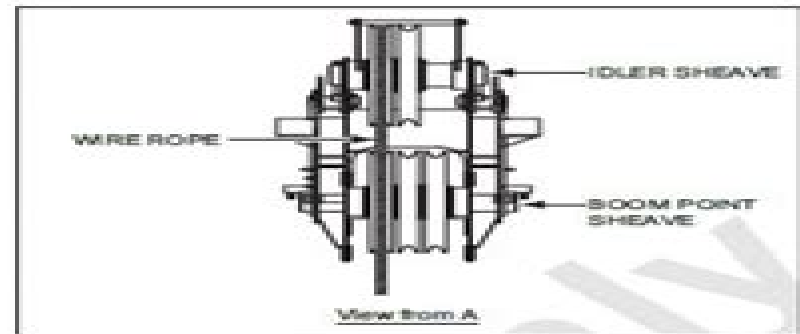
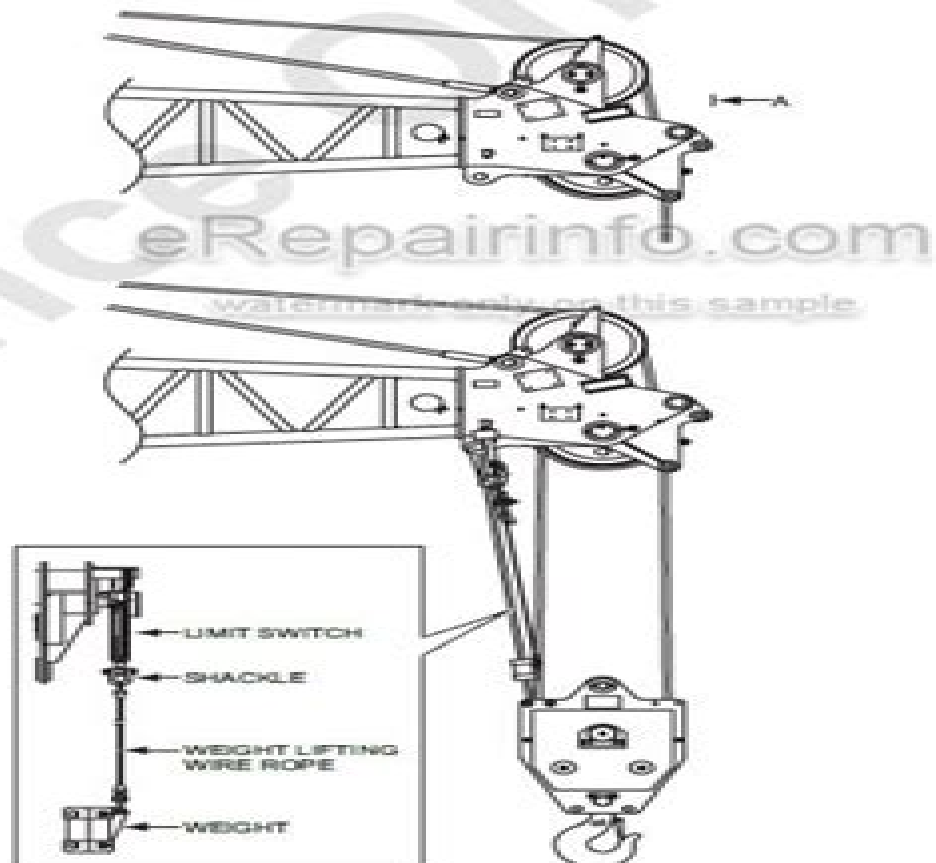


[5. ASSEMBLY/DISASSEMBLY OF CRANE ATTACHMENT]

1. Place the hook, overhoist limit switch, weight and socket, near the boom tip.
2. Turn the front drum control lever to lower side to pay out the wire rope to the boom tip.
3. Pass the wire rope through the idler sheave and boom point sheave by referring to the right figure.
- However, in case of the number of reeving is 7 parts of line or more, pass the wire rope through the middle idler sheave and pass it to the auxiliary sheave.
(Refer to the article "HOIST ROPE REEVING IN BOOM POINT AREA".)



4. Install the overhoist limit switch and weight to the left side bracket on the tip end of the boom. Insert the split pin into the shackle pin to secure it.
5. Pass the front drum wire rope through the hook sheave(s) and boom point sheave(s) in order. Terminate the wire rope end with the rope socket at the boom point for even number part reeving and at the hook for odd number part reeving. Be sure to pass the wire rope through the hook overhoist limit switch weight.



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1. Understanding the eBook Manitowoc 11000 Crane Operators Manual
 - The Rise of Digital Reading Manitowoc 11000 Crane Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Manitowoc 11000 Crane Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manitowoc 11000 Crane Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manitowoc 11000 Crane Operators Manual
 - Personalized Recommendations
 - Manitowoc 11000 Crane Operators Manual User Reviews and Ratings
 - Manitowoc 11000 Crane Operators Manual and Bestseller Lists
5. Accessing Manitowoc 11000 Crane Operators Manual Free and Paid eBooks
 - Manitowoc 11000 Crane Operators Manual Public Domain eBooks
 - Manitowoc 11000 Crane Operators Manual eBook Subscription Services
 - Manitowoc 11000 Crane Operators Manual Budget-Friendly Options

6. Navigating Manitowoc 11000 Crane Operators Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Manitowoc 11000 Crane Operators Manual Compatibility with Devices
 - Manitowoc 11000 Crane Operators Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manitowoc 11000 Crane Operators Manual
 - Highlighting and Note-Taking Manitowoc 11000 Crane Operators Manual
 - Interactive Elements Manitowoc 11000 Crane Operators Manual
8. Staying Engaged with Manitowoc 11000 Crane Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manitowoc 11000 Crane Operators Manual
9. Balancing eBooks and Physical Books Manitowoc 11000 Crane Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manitowoc 11000 Crane Operators Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Manitowoc 11000 Crane Operators Manual
 - Setting Reading Goals Manitowoc 11000 Crane Operators Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manitowoc 11000 Crane Operators Manual
 - Fact-Checking eBook Content of Manitowoc 11000 Crane Operators Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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