

AIR INDUCTION SYSTEM - DESCRIPTION AND OPERATION

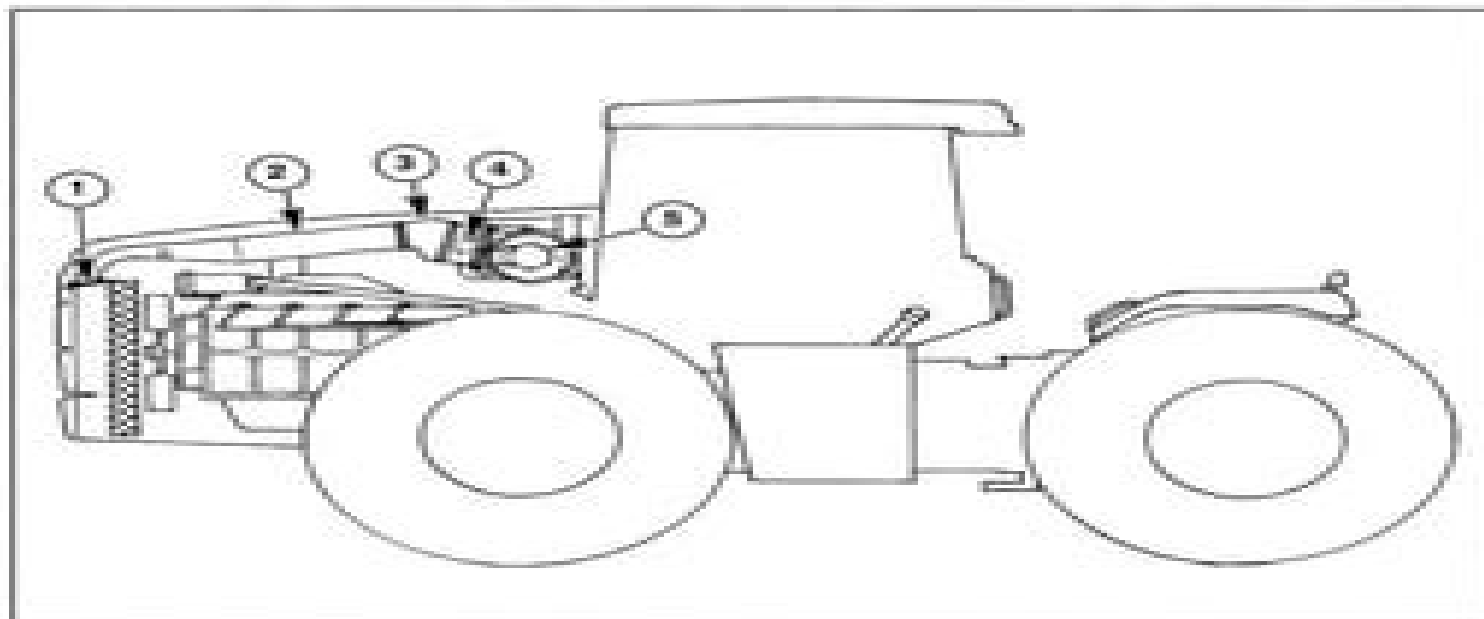


Figure 1-1

INTRODUCTION

The air induction system is the first section to be covered in the engine section. The air induction system has slight variations for the different engines supplied by the Cummins Engine Company. Though there are a few variations, the components are the same, for all 80-82 Series tractors.

The air induction system consists of a bulb seal, 1, surrounding the front edge of the air induction tube. (Some early production tractors may not have the bulb seal installed. If not, install a seal at the time of service.) The air induction tube, 2, is mounted to the upper radiator shell and directs

fresh air to the rubber boot, 3. The rubber boot is connected to the pre-cleaner, 4. The pre-cleaner is designed to eliminate larger particles of dirt and debris from entering into the air cleaner, 5.

The air cleaner is comprised of a primary (outer) air filter and a secondary (inner) air filter to ensure that no dirt or debris reaches, and damages, the turbocharger assembly.

The air cleaner is mounted to the rear engine frame by four bolts. There are eight bolt holes on later production tractors to accommodate orientation of air induction components. When installing the air cleaner, be certain to mount it in the proper holes or the air induction components will not fit the tractor properly.

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