

ASSEMBLY

FASTENER	TORQUE VALUE	
Brake caliper, front, bridge bolt	14.5-18.0 ft-lbs	19.6-24.5 Nm
Brake caliper bleeder screw	35-61 in-lbs	4.0-6.9 Nm

- Lubricate the following parts using a light coat of G40W BRAKE GREASE. All other surfaces must be dry.
 - Nose radius of pistons.
 - All surfaces of piston seals and dust seals.

NOTES

- Damaged piston bores leak when reassembled. Do not use metal objects to remove or install objects in piston bores. Prevent damage to bores by only using a wooden toothpick when servicing calipers.
 - Pistons and bores differ slightly in diameter: one large and one small in each housing.
- See Figure 2-46. Install a new piston seal (5, 9) and a new dust seal (6, 8) into each piston bore.
 - Carefully insert pistons (4, 10) by hand, nose radius first, into caliper bores. If installation shows resistance, remove pistons. Check that seals are properly installed and fully seated in grooves. Press pistons completely into bores.
 - Install new crossover seal (7).
 - Install bridge bolts (11, 12).
 - Apply a drop of LOCTITE 568 THREAD SEALANT to the threads of the bridge bolts.
 - Assemble caliper housings. Secure with bridge bolts. Tighten to 14.5-18.0 ft-lbs (19.6-24.5 Nm).
 - Install bleeder screw on caliper housing if removed. Tighten to 35-61 in-lbs (4.0-6.9 Nm).

INSTALLATION

FASTENER	TORQUE VALUE	
Brake caliper, front, mounting bolts	28-38 ft-lbs	38.0-51.5 Nm
Brake caliper, front, banjo bolt	14-18 ft-lbs	19.0-24.4 Nm

- See Figure 2-47. Attach caliper to fork leg.
 - Place caliper over brake disc with bleeder screw facing upwards.

NOTE

ABS Models: Install wheel speed sensor cable retainer (2) when installing caliper to front fork.

- Install caliper mounting bolts (1). Tighten to 28-38 ft-lbs (38.0-51.5 Nm).

NOTICE

Avoid leakage. Be sure gaskets, banjo bolt(s), brake line and master cylinder bore are clean and undamaged before assembly. (06322a)

- Lubricate new steel/rubber washers (3) with DOT 4 BRAKE FLUID. Connect the brake line (5) to caliper using two new steel/rubber washers and banjo bolt (4). Tighten to 14-18 ft-lbs (19.0-24.4 Nm).

WARNING

When any hydraulic brake component, line or connection is loosened or replaced on an ABS motorcycle, Digital Technician II must be used during the brake bleeding procedure to verify all air is removed from the system. Failure to properly bleed the brake system could adversely affect braking, which could result in death or serious injury. (00585c)

- Bleed brake system. See 2.18 BLEEDING BRAKES.

NOTE

Avoid making hard stops for the first 100 miles (160 km). This break-in period allows the new pads to become conditioned to the brake discs.

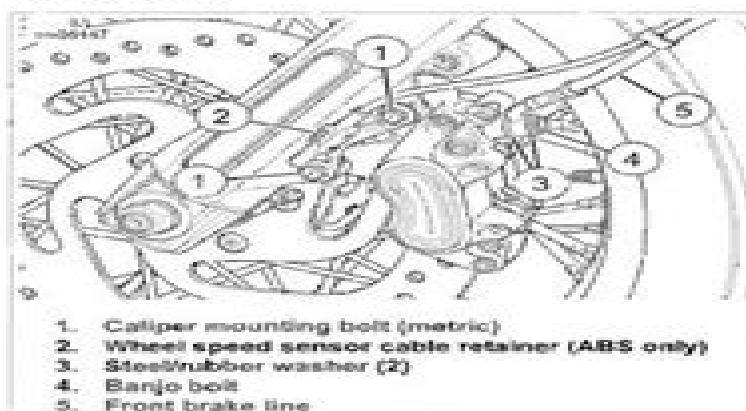


Figure 2-47. Front Brake Caliper

Flstc 1340 Serrvice Manual

White Motor Corporation



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Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1999
Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill **Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present** Donny Petersen, 2012-08-31 Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and street wise tips in the fifth volume of his unauthorized guide on the best motorcycle maker in the world Written in straightforward language this guide can help even a motorcycle novice to become an expert mechanic by following Donnys step by step instructions Whether youre looking for detailed service procedures such as fitting engine bearings or simple tips on maintenance Donny is eager to share the expertise hes stockpiled on the Shovelhead over the last forty years Donny shares real stories so you can find solutions to whatever is ailing your Shovelhead Resolve teething problems troubleshoot problematic aspects of the engine and fix whatever comes up with various models Gear ratios torque multiplication and H D and aftermarket tools of the day are prominent in the guide which even includes information on tools Donny invented himself to make your life easier Get the specifications for tightening all the Shovelhead fasteners and adjustments to mechanisms on various models In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the hard core lifestyle that comes with being a Harley rider Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1998-03-01 Harley Davidson Big Twins 1970 97 Shop Manual Haynes 1200cc 74ci and 1340cc 80ci Sftbd 8 1 4x 10 3 4 220 pgs 528 b w ill **Technical Manual... Unit Maintenance Manual... TM 9-1340-222-20... U.S. Department Of Defense... September 1994**, 2001 **Service Manual** Diamond T Motor Car Company. Service Dept, 1948 **Ford Tractor 1320, 1520, 1620, 1715 & 1720 Repair Manual** Ford Motor Company, 2020-05-10 This Ford Tractor 1320 1520 1620 1715 1720 Repair Manual is a high quality licensed PRINT reproduction of the service manual authored by Ford New Holland Inc and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 564 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1987 2000 Ford models are covered 1320 1520 1620 1715 1720 This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles **Service Repair Manual** David Brown Tractors Ltd, 1979 *American Service Manual* Champion Electric Corporation, 1946 *Service and repair manual -Franklin Trail Mate*, 1995 **Service Manual** White Motor Corporation, 1976 Technical Service Manual, Series 400 Service Manual Computertek, 1970* *Truck service manual*, 1984 **Technical Service Manual Supplement, 1957 Series** American Motors Corporation. Automotive Technical Service, 1957 *White: Shop Manual*

W-201 (I & T Shop Service Manuals, W-201) Penton Staff,2000-05-24 Gas models 2 70 Diesel models 2 30 2 35 2 45 2 55 2 62
2 65 2 70 2 75 2 85 2 105 2 135 2 150 2 155 *Engine D 100, TD 100* ,1974 **Service Manual [for] R-1234-51812**
Oshkosh Truck Corporation,196? **Service and repair manual -Viscount Explorer 1-4** ,1995 Delco Service Manual
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