

CAUTION

Do not bend or fold belt backward or into loops smaller than 5 inches (127 mm) in diameter. Sharp bending can weaken the belt and cause premature failure.

2. Seat caliper on anchor weldment of rear swingarm. Position wheel in swingarm, so that brake disc is centered between brake pads.
3. Coat the axle with **ANTI-SIEZE LUBRICANT**.
4. With the larger OD on the outboard side, hold external spacer between rear swingarm and belt sprocket. Slide axle through left side of rear swingarm, external spacer, and belt sprocket into wheel hub.
5. When axle emerges from hub on brake disc side of wheel, push axle through **short** external spacer, caliper bracket and right side of rear swingarm.
6. Rotate axle so that the flat on the threaded end is top-side. With the thumb down and the cam forward, install adjuster cam on end of axle.
7. Apply a thin film of **ANTI-SIEZE LUBRICANT** to the inboard side of the cone nut. Install cone nut on axle, but finger tighten only.
8. Verify that adjuster cam just contacts weld nub on both sides of rear swingarm. If necessary, push wheel forward slightly to achieve the desired result. Snug the cone nut to 15-20 ft-lbs (20-27 Nm). See Figure 2-13.
9. Lower hydraulic center stand so that the motorcycle is on the ground.
10. Rotate weld nut on left side of axle in a clockwise direction.

11. Check belt deflection. Use the **BELT TENSION GAUGE** (Part No. HD-35381) to apply 10 lbs. (4.5 kg) of force at the midpoint of the bottom belt strand. Belt deflection should be as follows:

Table 2-1. Belt Deflection on the Ground

Orientation	Inches	Millimeters
On Ground Without Rider	5/16 - 3/8	7.9 - 9.5
On Ground With Rider 11.5 inches (292 mm) Between Shock Eyes	1/4 - 5/16	6.4 - 7.9

12. If belt is too tight, move to step 13 to increase belt deflection. If belt is too loose, reduce belt deflection as described below:
 - a. Rotate weld nut on left side of axle in a clockwise direction.
 - b. Check belt deflection. Use the **BELT TENSION GAUGE** (Part No. HD-35381) to apply 10 lbs. (4.5 kg) of force at the midpoint of the bottom belt strand. Belt deflection should be within the range specified in Table 2-1.
 - c. If belt is still too loose, repeat steps 12(a) through 12(b). If belt is now too tight, move to step 13.
13. If belt is too tight, increase belt deflection as follows:
 - a. Raise motorcycle so that the rear wheel is off the ground.
 - b. Rotate weld nut on left side of axle in a counter-clockwise direction.
 - c. Push wheel forward slightly so that adjuster cam just contacts weld nub on both sides of rear swingarm. See Figure 2-13.

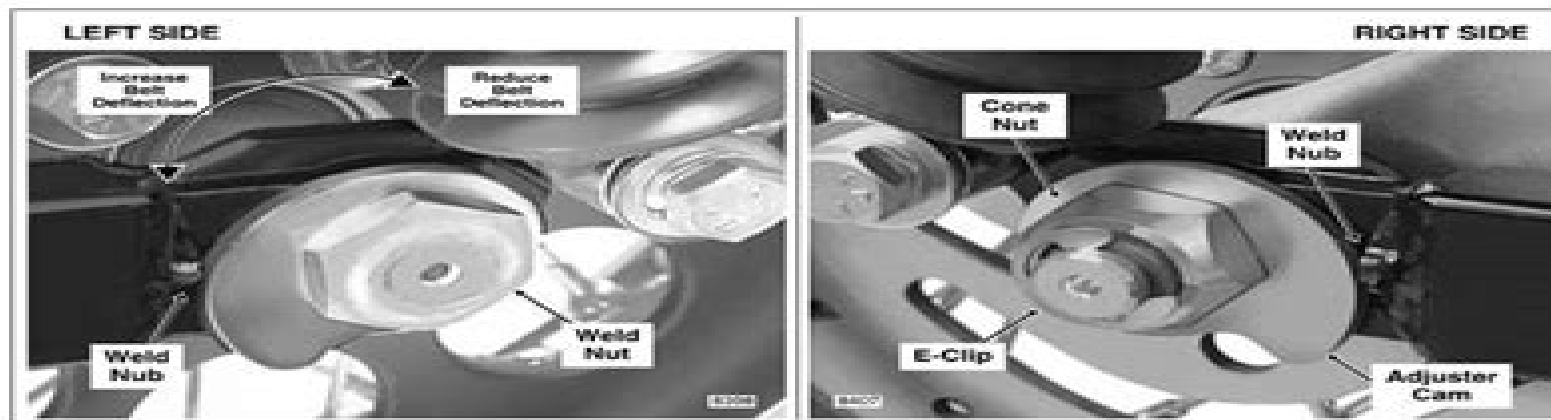


Figure 2-13. Move Rear Wheel Forward Until Adjuster Cams Just Contact Weld Nubs

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Haynes



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Operator, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts List) for Bulldozer, Earth Moving, Tank Mounting, M8A3 (2590-944-4903). ,1974 *Harley-Davidson Big Twins Owners Workshop Manual* Curt Choate,Tom Schauwecker,John Harold Haynes,1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill **Donny'S Unauthorized Technical Guide to Harley-Davidson,**

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