

Mercedes 300D 1976-1985 Workshop Manual

Cylinder head and cylinder head cover



5. When using rigid stage valve guides, press them into the manual thread through base hole in cylinder head.

Pressing of manual thread through base hole can be performed on a column type drilling machine or a hydraulic press. An important requirement is that the rigid thread is inserted vertically in relation to base of cylinder head. The spindle of the column type drilling machine or all the hydraulic press should be free of play.

6. Clean valve guides. Remove all burrs and sharp edges of base hole in cylinder head and valve guide. Use valve guide reamer to remove burrs.

7. Check tight fit of valve guide with cylinder head. Insert stem into hole.

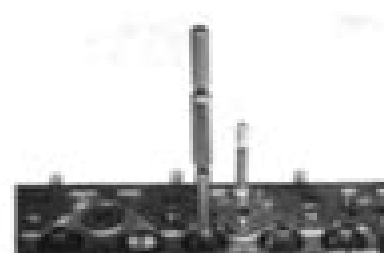
Test pressure of tight fit 3000 N.

8. Check fit of valve guide with plug gap.

The gap should not slip in.

The test gap should be evenly smooth.

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