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AR25.19-W-0101HA
Remove/install clutch position sensor
24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



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STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolt (7) out clockwise		
3	Remove bolt (7) and remove flanking plate (6)	[A] Installation: Insert bolt (7) with installation adhesive. Bolt: Bolt, clutch position sensor to clutch booster. Clutch wiring adhesive, Lubricate (2).	9A25.10-W-1008-010 9A25.10-W-1008-020
4	Remove clutch position sensor (GSM) with intermediate flange (4)	[A] Installation: Replace sealing ring (3) and grease (25.10).	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	[A] Installation: Replace sealing ring (3) and grease lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in teach-in process	[A] The process is completely menu assisted under: <ul style="list-style-type: none"> • "CPC - Drive control (ADD)" • "Inclination" • "Teach-in process" • "Teach-in cycle" 	
9	End actiVEM and disconnect diagnostic system		

964 Clutch sensing system

Mercedes Benz Actros Maintenance Manual

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A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Daimler-Benz Aktiengesellschaft text.

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Motor Industry Magazine , 2007-02 **World Defence Systems** , 2003 Mercedes Benz C-Class Petrol and Diesel Service and Repair Manual Pete Gill, 2009-01-01 Mercedes Benz C Class W203 models with in line petrol and diesel engines C160 C180 C200 C220 C230 C270 Saloon Estate Coupe W203 series inc Kompressor models and special limited editions Petrol 1 8 litre 1796cc 2 0 litre 1998cc 2 3 litre 2295cc Turbo Diesel 2 2 litre 2148cc 2 7 litre 2685cc *Getriebe und Antriebsstrangauslegung* Michael Hilgers, 2016-09-15 Die komplexe Nutzfahrzeugtechnik anschaulich darzustellen ist Ziel

dieses Werkes das aus 9 einzelnen in sich abgeschlossenen Beiträgen besteht Kompakt und gut verständlich bietet es den Einblick heutiger Technik im Nutzfahrzeug Ausgehend von den grundlegenden Anforderungen des Kunden werden die konzeptionsbestimmenden Charakteristika und Systeme in geschlossenen Beiträgen fundiert dargestellt Dieser Band Getriebe und Antriebsstrangauslegung erläutert zunächst wie Fahrwiderstand und Motorcharakteristik zur Auslegung des Getriebes und der Übersetzungen führt Das Getriebe mit seinen Baugruppen wird detailliert vorgestellt so dass ein gutes Verständnis für Ausbildung und Praxis geschaffen wird Weitere Bauteile des Antriebsstrangs wie Gelenkwelle Kupplung und Retarder werden behandelt **Maintenance Manual [Mercedes-Benz], Passenger Cars** Daimler-Benz Aktiengesellschaft,1976*

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