

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of the lathe. It is a casting made in one piece. It holds or supports all other parts of the lathe.
2. **HEAD STOCK:** It is permanently fastened on the innerways at the left hand end of the bed. It supports the spindle and driving arrangements. All lathes receive their power through the head stock.
3. **TAIL STOCK:** It is the counter part of the head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Mechanical Engg Basic Workshop Lab Manual

S Ashworth



Mechanical Engg Basic Workshop Lab Manual:

Whispering the Strategies of Language: An Emotional Quest through **Mechanical Engg Basic Workshop Lab Manual**

In a digitally-driven world wherever screens reign supreme and immediate connection drowns out the subtleties of language, the profound strategies and emotional subtleties hidden within words often get unheard. However, nestled within the pages of **Mechanical Engg Basic Workshop Lab Manual** a interesting literary treasure pulsing with natural thoughts, lies an exceptional quest waiting to be undertaken. Composed by a talented wordsmith, this charming opus encourages visitors on an introspective journey, lightly unraveling the veiled truths and profound affect resonating within the fabric of every word. Within the emotional depths with this emotional review, we shall embark upon a genuine exploration of the book is primary subjects, dissect its charming writing fashion, and fail to the strong resonance it evokes serious within the recesses of readers hearts.

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