

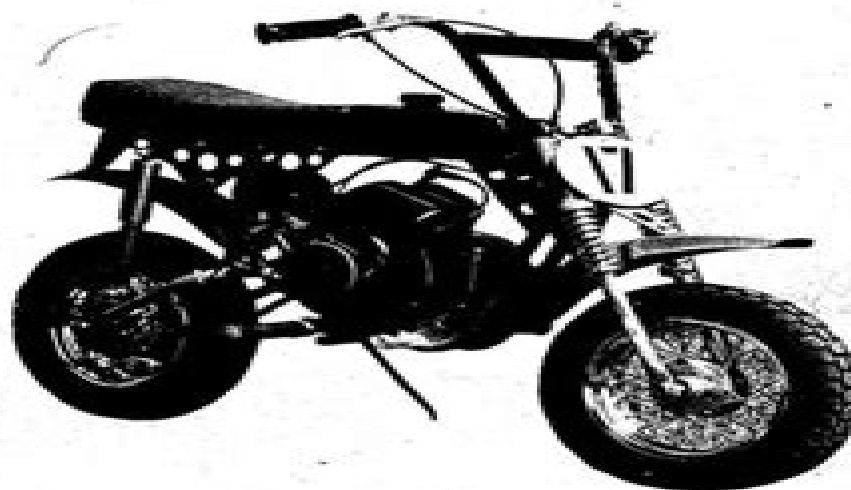
# owner's manual

**Sears**

**MODEL NO.**  
**391.80790**

**CAUTION**  
**Read Rules for**  
**Safe Operation**  
**and Instructions**  
**Carefully**

- **Assembly**
- **Operating**
- **Maintenance**
- **Repair Parts**



RECORD THE MODEL NUMBER AND SERIAL NUMBERS OF  
YOUR VEHICLE IN SPACES PROVIDED BELOW FOR  
REFERENCE WHEN ORDERING REPLACEMENT PARTS.

MODEL NO. \_\_\_\_\_ COLOR \_\_\_\_\_

SERIAL NO. \_\_\_\_\_  
(from black and silver tag)

ENGINE NO. \_\_\_\_\_ HP \_\_\_\_\_  
(from top of engine)

**SEARS, ROEBUCK AND CO. U.S.A.**  
**CHICAGO, ILL. 60684**

# Manco Mini Bike Manual

**G Orfield**



## **Manco Mini Bike Manual:**

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the 1983 C70 Passport model This manual covers the step through models mopeds motorcycles street trail off road and mini trial monkey bikes The primary focus is the maintenance and repair of the major mechanical and electrical components including Engine Transmission Clutch Fuel Electrical Frame Suspension and Steering models covered are 50cc Motorcycles S50 50cc Step Through Mopeds C50 C50M CT50 50cc Mini Bikes Monkey Bikes ST50 Z50A 65cc Motorcycles S65 65cc Step Through Mopeds C65 C65M 70cc Motorcycles CL70 SL70 70cc Step Through Mopeds C70 C70M 70cc Mini Bikes Monkey Bikes CT70 ST70 90cc Motorcycles CD90 CL90 S90 SL90 90cc Step Through Mopeds C90 CT90 90cc Mini Bikes Monkey Bikes ST90 In addition based on information published in the 1988 American Honda Motor Co official Motorcycle Identification Guide this manual will be of interest to owners of the single cylinder OHC models listed below Please note that this list obviously focuses on models that were marketed in the USA However many of these vehicles were sold in the Japanese and European market under different model names and owners of these vehicles should also find this manual to be of use Unfortunately due to the multitude of various models that utilized these same power trains individual model construction details may not be included in this manual 50cc Motorcycles C110 50cc Step Through Mopeds C100 P50 PC50 50cc Mini Bikes Monkey Bikes Z50R 70cc Motorcycles XL70 70cc Mini Bikes Monkey Bikes CT70H 70cc ATV s ATC70 TRX70 75cc Motorcycles XL75 XR75 80cc Motorcycles XL80S XR80 90cc Motorcycles CL90L 90cc Step Through Mopeds CM91 90cc ATV s ATC90 Owners of the C110 Sport Cub C100 Super Cub series are directed to our Honda factory workshop manuals ISBN 9781588500854 ISBN 9781588500861 these two manuals are exclusive to those models and as such significantly more detailed After his visit to Japan in 1961 Floyd Clymer published The Complete Catalog of Japanese Motor Vehicles ISBN 9781588502209 Based on his experiences during that visit Floyd also anticipated the need for repair manuals for those Japanese motorcycles that were just starting to be imported into the USA Yamaha 1958 Honda 1959 Suzuki 1963 The predominance of the Floyd Clymer Japanese motorcycle manuals were reprints or compilations of the factory publications which today makes them more desirable than the current aftermarket manuals

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