

Paragraph 5

- | | |
|--------------------------|------------------------|
| 1. "V" ring | 30. Bushing |
| 2. Hub | 31. Carrier bracket |
| 3. Drive shaft housing | 32. Pin |
| 4. Snap ring | 33. Pin |
| 5. Coupling | 34. Gear |
| 6. Drive shaft | 35. Bush |
| 7. "V" ring | 36. Housing |
| 8. Coupling | 37. Thrust bearing |
| 9. Pin (24 x 32 mm) | 38. Snap ring |
| 10. Snap ring | 39. Bushing |
| 11. Bush | 40. Pin |
| 12. Snap ring | 41. Coupling joint |
| 13. Bushing | 42. Snap ring |
| 14. "V" ring | 43. Pin & steering arm |
| 15. Nut | 44. Seal |
| 16. Washer | 45. Bearing |
| 17. Pinion bearing | 46. Outer pinion |
| 18. Snap ring | 47. Seal |
| 19. Shim | 48. Ring gear |
| 20. Snap ring | 49. Pin |
| 21. Pinion gear | 50. Pin |
| 22. Ring gear | 51. Pin |
| 23. Differential carrier | 52. Ring gear |
| 24. Thrust washer | 53. Pin |
| 25. Spider gear | 54. Gear |
| 26. Spider shaft | 55. Snap ring |
| 27. Pin (25 x 40 mm) | 56. Pin |
| 28. Side gear | 57. Seal |
| 29. Thrust washer | 58. Outer cover |
| 30. Carrier cover | 59. Wiford axle |
| 31. Carrier bearings | 60. Pinion |
| 32. Shim | 61. Seal |
| 33. Shim | 62. Pin |
| 34. Carrier housing | 63. Pin |
| 35. "V" ring | 64. Support arm |

5. BEVEL DRIVE GEARS AND DIFFERENTIAL. To disassemble front axle center section, first remove both outer drive assemblies as outlined in paragraph 4. Remove front axle assembly as outlined in paragraph 3. Drain oil from axle center housing.

The differential and ring gear C22 through 30—Figs. 7, 8 and 9) can be removed after unbolting and separating axle shaft housings from center housing (34). Bevel pinion (21) can be removed after removing nuts (15) from shaft.

Retain all shims for use in reassembly. Shims (19) are used to adjust mesh of bevel pinion and ring gear. Shims (32 and 33) are used to adjust differential carrier bearing preload and bevel gear backlash.

- | | |
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| 18. Snap ring | 47. Seal |
| 19. Shim | 48. Ring gear |
| 20. Snap ring | 49. Pin |
| 21. Pinion gear | 50. Pin |
| 22. Ring gear | 51. Pin |
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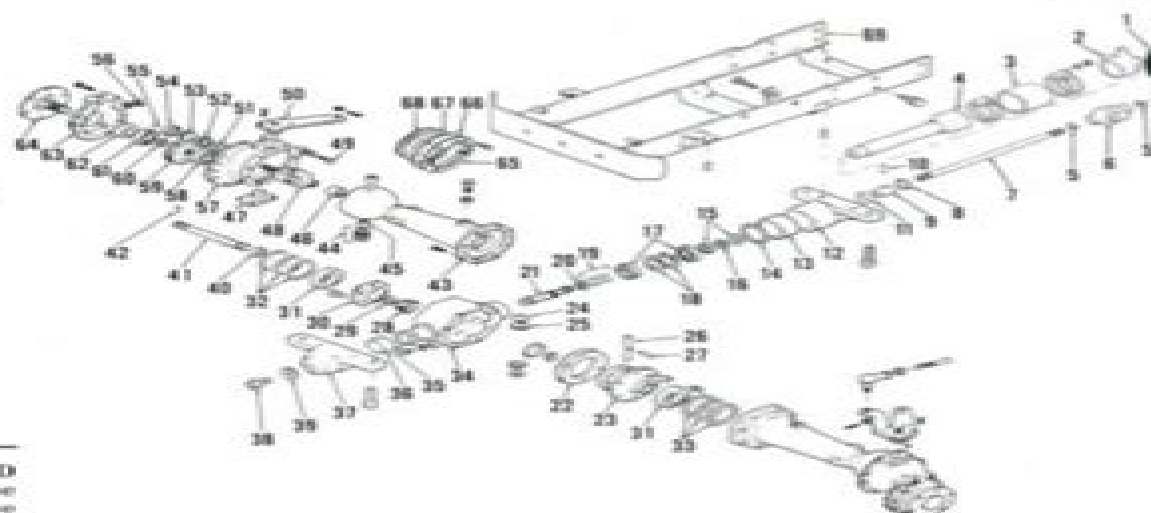


Fig. 7—Exploded view of front wheel drive axle used on 1100 and 1200 models.

To disassemble differential unit, unbolt and remove cover (30) from carrier (23). Remove retaining pin (27), then side pinion shaft (26) out of carrier. Remove pinion gears (25), side gears (28) and thrust washers (24 and 29).

Backlash between differential pinion gears (25) and side gears (28) should be 0.10-0.15 mm (0.004-0.006 inch) with a wear limit of 0.50 mm (0.020 inch) for 1100, 1200, 1300 and 1500 models. Backlash between pinion gears and side

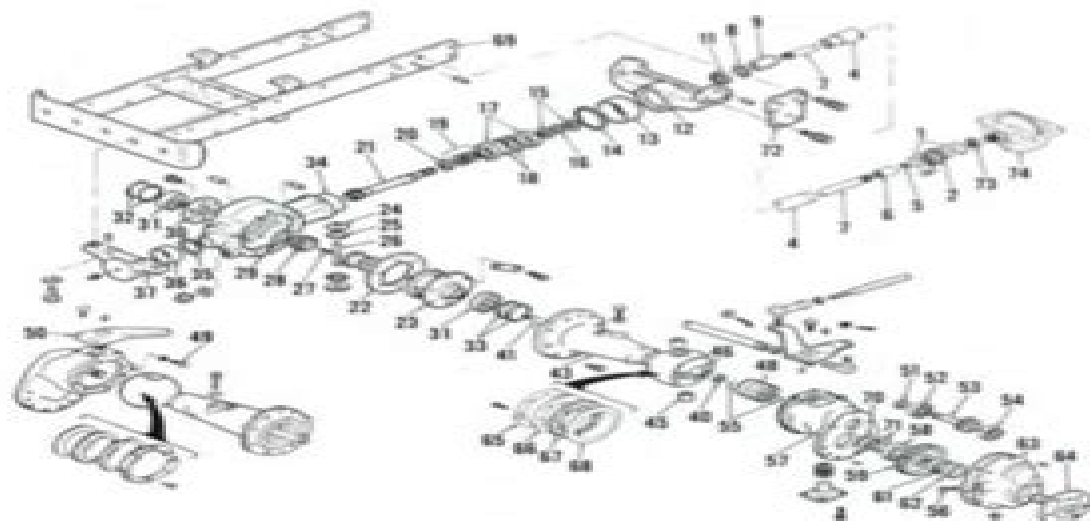


Fig. 8—Exploded view of front wheel drive axle assembly used on 1300 models.

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