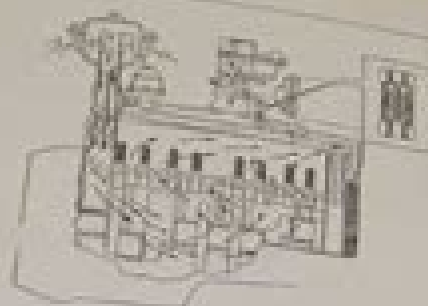




Engine Ventilation System.
Fig. 162.

45. EVERY 5,000 MILES



Transmission Drain and
Filler Plugs. Fig. 163.

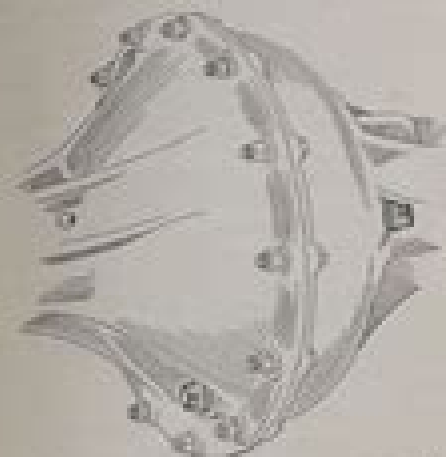
TRANSMISSION—Drain, flush and refill each 5,000 miles. This operation and other similar ones described below should, preferably, be carried out after a period of operation so the lubricant will be warm and completely fluid. Clean off dirt around drain and filler plugs, Fig. 163, then remove plugs with $\frac{1}{8}$ " open end wrench and allow old lubricant to drain out.

Fill to level of filler hole with lubricant specified in lubrication chart, using oil gun (capacity 1 pint) and Axials (Nos. 36 and 37, Page 119). Transmission case capacity $4\frac{1}{2}$ pints.

TRANSFER CASE—Drain, flush and refill every 5,000 miles. Clean off dirt around drain and filler plugs, Fig. 164, then remove plugs with $\frac{1}{8}$ " open end wrench and allow old lubricant to drain out. Transfer case capacity 2 pints.



Transfer Case Drain and
Filler Plugs. Fig. 164.



Differential Drain and Filler Plugs
Fig. 165.

WHEEL BEARINGS—The front and rear wheel bearings require repacking each 5,000 miles. This operation is performed by the unit workshop.

FRONT AND REAR AXLE DIFFERENTIALS—Drain, flush and refill every 5,000 miles in the same manner as it is used for the main transmission. with lubricant recommended in lubrication chart to level of filler plug, Fig. 165. Differential capacity, 2 pints.

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