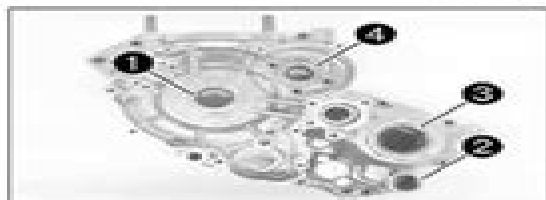




- Blow out lubrication bore 6 with compressed air and check that it is clear.

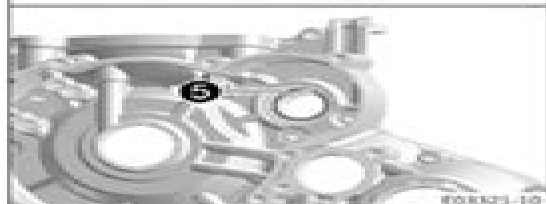


- Insert the new cold bearings in the bearing seats of the heated section of the engine case; if necessary, use a suitable mandrel to push them all the way in and make them flush.

**Info**

When pressing in, ensure that the section of the engine case lies flat in order to prevent damage.

Only press the bearings in using the outer bearing race; otherwise, the bearings will be damaged when they are pressed in.



- After the section of the engine case has cooled, check that the bearings are firmly seated.

**Info**

If the bearings are not firmly seated after cooling, it is likely that they will rotate in the engine case when warm. In this case, the engine case must be replaced.

- Press in radial shaft seal ring 1 of the crankshaft with the open side facing inward so that it is flush.
- Press in radial shaft seal ring 2 of the shift shaft so it is flush with the open side facing inward.
- Press in radial shaft seal ring 3 of the countershaft so it is flush with the open side facing in.
- Mount lock ring 5.
- Press in radial shaft seal ring 4 of the balancer shaft so it is flush with the open side facing in.

18.4.3 Removing the crankshaft bearing inner race



- Fixate the crankshaft in the vice with special tool 1.

Guideline

Use soft jaws.

Separator plate (54829009000) (CP p. 320)

- Warm up special tool 2.

Guideline

180 °C (356 °F)

Puller (58429037043) (CP p. 321)

- Push the warmed up special tool 2 onto the crankshaft bearing inner race, press firmly together, and pull jointly from the crankshaft.

Ktm 250 Xcw Engine Manual

**Kawasaki Jūkōgyō Kabushiki Kaisha.
Baikubu, Kawasaki Jūkōgyō Kabushiki
Kaisha. Engine and Motorcycle Group**

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KTM Enduro & Motocross Phil Mather,2007 This manual is a complete guide to servicing and routine maintenance Step by step instructions clearly linked to hundreds of photos and illustrations guide you through each job **KTM EXC Enduro & SX Motocross, '00-'07** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Kawasaki KX250-A3** Kawasaki Jūkōgyō Kabushiki Kaisha. Engine and Motorcycle Group,1975 Kawasaki KX250 Kawasaki Jūkōgyō Kabushiki Kaisha. Baikubu,1981 **Kawasaki KLX250 Motorcycle Owner's Manual & Service Manual** Kawasaki Jūkōgyō Kabushiki Kaisha,1979 Kawasaki KE250 Motorcycle Service Manual Kawasaki Jūkōgyō Kabushiki Kaisha,1978 *Kawasaki KX250-A4 Motorcycle Owner's Manual & Service Manual* Kawasaki Jūkōgyō Kabushiki Kaisha,1977 **KTM EXC Enduro & SX Motocross, '00-'07** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **KTM 1290 Super Duke** Matthew Coombs,2020 **Motorcycle Basics Manual** Pete Shoemark,1985 Included in this manual Basic and improved two and four stroke engine types engine designs and layouts fuel and exhaust systems ignition systems transmission lubrication and cooling wheels tyres and brakes front suspension and steering frames rear suspension and electrical systems **Kawasaki KL250** Kawasaki Jūkōgyō Kabushiki Kaisha. Baikubu,Kawasaki Jūkōgyō Kabushiki Kaisha. Engine and Motorcycle Group,1977 **Kawasaki KX125, KX250 Motorcycle Service Manual** Kawasaki Jūkōgyō Kabushiki Kaisha,1992 **Suzuki Burgman 250 & 400 '98 to '15** Editors of Haynes Manuals,2017-03-01 Complete coverage for your Suzuki Burgman 250 400 Scooters for 1998 thru 2015 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save

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