



MODEL **MO-2404**  
1-NEEDLE OVEREDGER

MODEL **MO-2414**  
2-NEEDLE OVEREDGER

MODEL **MO-2416**  
SAFETY STITCHER

# INSTRUCTION BOOK

Congratulations on your purchase of JUNE MO-2400 Series machine.  
Please read this instruction book carefully before using your machine in order to get the most out of it and to enjoy using it for a long time.  
For the first one month or so, operate the machine at about 80% speed of its max. sewing speed.

## BEFORE OPERATION



3. Apply one or three drops of oil to the needle bar guide and upper tension guide when operating the machine for the first time after using or after a long period of storage.



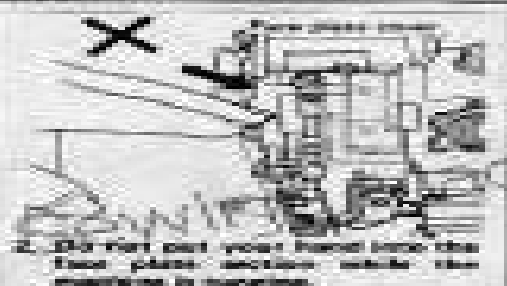
4. The current indicates running direction to verify that the handwheel turns clockwise as viewed from the handwheel's side. Never run the machine in the reverse direction.

## CAUTIONS IN OPERATION



1. Do not put your hand under the needle when you turn on the power switch.

2. Never let your fingers or feet close to, or place anything on the handwheel, wheel, bobbin-winder wheel or vacuum during operation. It may lead to the most personal injuries.



3. Do not put your hand into the foot plate section while the machine is running.



4. Be sure to turn off the power switch before you remove the foot.

5. If your machine is provided with a belt cover, finger guard and eye guard, never operate your machine with any of them released.

# Juki Mo 2400 Serger Manual

**Lei Huang**



**Juki Mo 2400 Serger Manual:**

**Threads Magazine** ,1991      *Industrial Fabric Products Review* ,1990      Thomas Register of American Manufacturers  
and Thomas Register Catalog File ,2002 Vols for 1970 71 includes manufacturers catalogs      Instruction Manual for Sewing  
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