

FBIHX/2HX/3HX-5  
FBIHX5/2HX5G-5

Units: kg (lb)

Name	2.0- 3.0-ton models							Remarks
	FBIHX-5	FBIHX-5	FBIHX-5	FBIHX-5			FBIHX-5	
Battery (STD)	400AH 800 (1,760)	500AH 900 (2,000)	500AH 900 (2,000)	500AH 900 (2,000)			400AH 800 (1,760)	FBIHX-5HX-5 500 AH (1,100 lb) 500AH (1,100 lb)
Control valve							8 (18)	
Steering gear box							70 (200)	
Power steering valve	---	---	---	---	---	---	---	
Motor								
	Drive						85 (187)	120 (265)
	Pump						53 (116)	84 (185)
Drive axle & Transfer							254 (560)	255 (563)
Wheel	Front						35 (77)	
	Rear						17 (38)	
Steering axle axle's							83 (183)	Extruder shaft
Counterweight	800 (1,760)	875 (2,000)						1,125 (2,480)
Overhead guard							71 (156)	87 (192)
Power steering cylinder	---	---	---	---	---	---	---	
Wheel loader & motor only								
							640 (1417)	3m (1181)
							875 (1,924)	4m (1575)
							625 (1,385)	3.5m (1133)
							600 (1,320)	3m (1181)
Lift cylinder							32 (70)	3m (1181)
Fork carriage							175 (385)	
Back rest							28 (62)	
Fork (each)	37 (82)	75 (165)	41 (90)	48 (105)	41 (90)	48 (105)	---	FORK length between 38"
	---	---	---	---	---	---	75 (170)	3,270mm(128")
Pump	Hydraulic						8 (17)	
	PS	---	---	---	---	---	---	PS Power cylinder
Tilt cylinder							12 (27)	
Power steering pump motor	---	---	---	---	---	---	---	
SPS motor							5(11)	SPS (Swivel Power steering)
SPS actuator							15 (33)	

## STEERING AXLE

## REMOVAL (FBIHX-3HX)

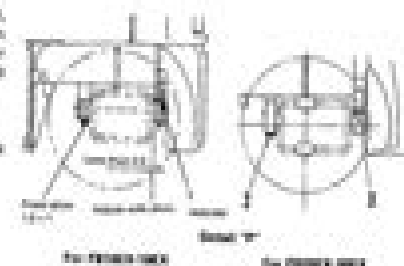
1. Lift the truck frame by a crane in the rear and place wooden blocks under the both sides of the frame.
2. Remove the rear legs from the overhead guard.
3. Remove the counterweight from the frame.
4. Remove the rear tires from the steering axle.
5. Remove the ball joint of the actuator assembly from both axles.



6. Place a carriage to hold steering axle.
  7. Remove the support mounting bolts for the steering axle.
- FBIHX-1HX: The two mounting bolts (1) on the rear side.
  - FBIHX-3HX, FBIHX5-3HX: The each two mounting bolts (2 and 3) on the both sides of the front and rear.
8. Draw out the steering axle from the frame.



- FBIHX-1HX, FBIHX5-1HX: Slide the steering axle back toward the weight, separate the axle shaft from the front support and lower the steering axle to remove it from the vehicle body.
- FBIHX-3HX, FBIHX5-3HX: Lower the steering axle to remove it from the vehicle body.



# Komatsu Forklift Fb18ex 7 Service Manual

**Arturo Cuomo**



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