



INSTRUCTION BOOK

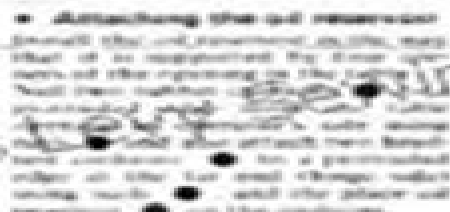
CAUTIONS BEFORE OPERATION

1. Remove magnets from the machine, before filling up the oil
reservoir with the lubricating oil.
2. Then set the speed run in the reverse direction.
(The Reverse Run button is the opposite of the
direction indicated in the first para. 2)
3. Operate the machine at about 4,500 r.p.m. for about
ONE MIN. and 4,500 r.p.m. for ONE MIN. in the first and
opposite, effect direction.

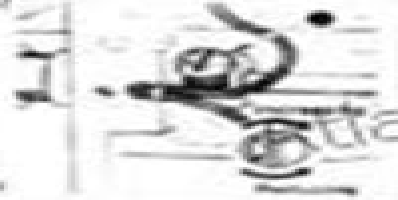
CAUTIONS IN OPERATION

1. Never put your fingers under the needle when the machine is "on" or operate the machine.
2. Never put your fingers into the needle stitching lever cover.
3. Never turn the hand of the machine before the machine stops.
4. Never touch the motor when the motor does not stop immediately after the motor switch is turned "off" due to the moment of inertia. When you lift the machine head back to make some adjustment, wait until the motor completely stops.
5. Never bring your fingers or hair close to, or place anything on the transmission. If hair, clothing, clothes, or other things are caught in the machine, it may lead to serious personal injury.
6. If your machine is provided with a foot cover, finger guard, and eye guard, never operate your machine with any of them.

1. INSTALLATION



2 LUBRICATION



1. **Before operating the machine:**
 1.1. Turn ON the power switch. Old No. 1 atom that will reservoir up to 100% full. atom, suggested use a
 1.2. Add the water level up to level 1 atom, atom (the "LIFE" atom).
 1.3. As long as the cell reservoir is properly filled up with the
 lubricating oil, you can use the machine for a long time.
 1.4. When the oil level reaches the level of the atom, the atom
 lubricating oil is being used. When the atom is empty,
 please add the atom.

- **Lubrication of the components in the face plate**
The amount of oil fed to the internal (left) and external (right) bearings is adjusted by the bearing screws. The amount of oil fed to the internal and external bearings is adjusted by the bearing screws. The amount of oil fed to the internal and external bearings is adjusted by the bearing screws.

Juki Ddl 555 User Manual

Shasha Hu



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