

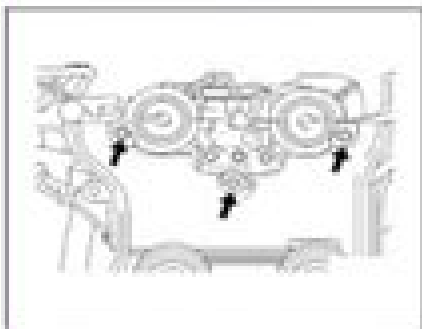
Holden Frontera Workshop Manual

6A-18 ENGINE MECHANICAL (XZ19E 2.2L)

Installation

1. Install the camshaft position sensor and tighten timing rear cover bolt.

Torque: 8 Nm (0.8Mgwt/5.9 ft-lb)



2. Install the cylinder head cover and tighten bolts to the specified torque.

Torque: 8 Nm (0.8Mgwt/5.9 ft-lb)

3. Install the timing belt front cover then tighten timing bolts to the specified torque.

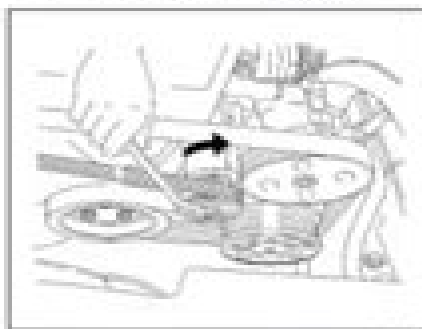
Torque: 4 Nm (0.4Mgwt/3.4 ft-lb)

4. Install the crankshaft pulley, tighten timing bolts to the specified torque.

Torque: 20 Nm (1.4Mgwt/14.9 ft-lb)



5. Move drive belt tensioner to loose side using wrench then install the drive belt to normal position.



6. Connect ignition cable to ignition plug.

7. Install ignition cable cover to cylinder head cover and tighten fast bolt to the specified torque.

Torque: 2 Nm (0.2Mgwt/1.5 ft-lb)

8. Install intake dust bracket to cylinder head cover.

9. Install PCV hose flange to cylinder head cover to the specified torque.

Torque: 25 Nm (2.5Mgwt/18.4 ft-lb)



10. Connect cooling fan wire harness connector to cooling fan on left side top of fan shroud.

11. Connect left side ground cable to cylinder head cover and connect other side connector to left side wheel arch terminal.
Connect right side ground cable to generator stay and connect other side connector to right side wheel arch terminal.

6A-48 ENGINE MECHANICAL (XZ19E 2.2L)

Crankshaft and Main Bearings

Removal



Legend

- | | |
|----------------------------|----------------------------------|
| (1) Engine Assembly | (8) Oil Pump Assembly |
| (2) Crankshaft Pulley | (9) Cylinder Body Side Bolt |
| (3) Timing Belt Cover | (10) Oil Gallery |
| (4) Timing Belt | (11) Flywheel |
| (5) Crankcase with Oil Pan | (12) Rear Oil Seal Retainer |
| (6) Oil Pipe | (13) Connecting Rod Cap |
| (7) Oil Dipper | (14) Crankshaft Main Bearing Cap |
| | (15) Crankshaft and Main Bearing |

1. Remove engine assembly.

- Refer to removal procedure for Engine Assembly in this manual.

2. Remove timing belt.

- Refer to removal procedure for Timing Belt in this manual.

3. Remove oil pan and crankcase.

- Refer to removal procedure for Oil Pan and Crankcase in this manual.

4. Remove oil pipe with O-ring.

5. Remove oil dipper assembly with O-ring.

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