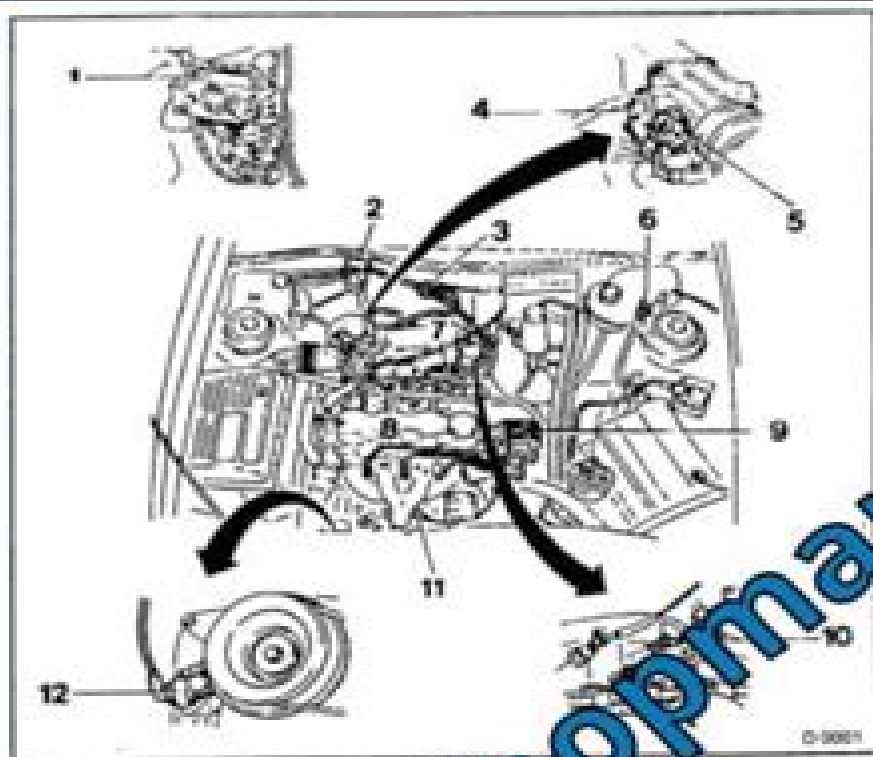


Holden Astra 1995-1998 Workshop Manual



REMOVE, DISCONNECT

1. Coolant hose from intake manifold.
2. Coolant hoses and vacuum hoses from throttle body.
3. Ground connections.
4. Intake manifold from cylinder head.

CLEAN

Sealing surfaces.

TIGHTEN (TIGHTEN)

1. Intake manifold to cylinder head.
2. Tighten gasket.
3. Ground connections — note correct seal.

INSTALL, CONNECT

1. Coolant hoses and vacuum hoses to throttle body and intake manifold.
2. Fuel lines marked.



Fig. 41

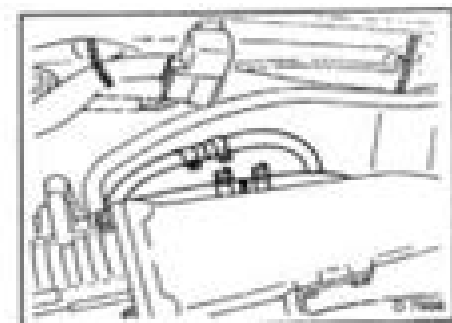


Fig. 42



Fig. 43

Bosch M11 (C 16)

1. Coolant hose installation position in engine compartment.
2. Intake manifold pressure sensor.
3. Throttle valve potentiometer.
4. Idle air control stepper motor.
5. Octane number plug.
6. Fuel pressure regulator.
7. Fuel distributor pipe with injection valves.
8. Dual spark ignition coil.
9. Intake air temperature sensor.
10. Oxygen sensor (fits to DMG).

INSTALL, CONNECT

1. Wiring harness plug (7) to throttle valve potentiometer.
2. Wiring harness plug (8) to idle speed stepper motor.
3. Wiring harness plug to intake air temperature sensor.
4. Wiring harness plug to injection valves.
5. Wiring harness plug to coolant temperature sensor.

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1. Understanding the eBook Holden Astra 1995 Manual
 - The Rise of Digital Reading Holden Astra 1995 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Holden Astra 1995 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Holden Astra 1995 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Holden Astra 1995 Manual
 - Personalized Recommendations
 - Holden Astra 1995 Manual User Reviews and Ratings
 - Holden Astra 1995 Manual and Bestseller Lists
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- Holden Astra 1995 Manual Budget-Friendly Options
- 6. Navigating Holden Astra 1995 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Holden Astra 1995 Manual Compatibility with Devices
 - Holden Astra 1995 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Holden Astra 1995 Manual
 - Highlighting and Note-Taking Holden Astra 1995 Manual
 - Interactive Elements Holden Astra 1995 Manual
- 8. Staying Engaged with Holden Astra 1995 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Holden Astra 1995 Manual
- 9. Balancing eBooks and Physical Books Holden Astra 1995 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Holden Astra 1995 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Holden Astra 1995 Manual
 - Setting Reading Goals Holden Astra 1995 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Holden Astra 1995 Manual
 - Fact-Checking eBook Content of Holden Astra 1995 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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