

2. SPECIFICATION TABLE

Item	Unit	Specifications		
CAPACITY:				
No. of controlled axes		8		
Swing over bed	mm (in.)	φ650 (25.6)		
Swing over carriage	mm (in.)	φ250 (9.84)		
Distance between centers	mm (in.)	Max. 1450 (57.09) (Min. 310 (12.2))		
Max. turning diameter × length	mm (in.) × mm (in.)	φ300 × 300 (11.81 × 11.81)		
SPINDLE:				
Spindle diameter	mm (in.)	φ120 (4.72)		
Spindle nose type		JIS A2-8		
Taper hole	mm (in.)	φ60 (3.54) × 1/10		
Through-spindle hole	mm (in.)	φ60 (3.15)		
No. of spindle speed ranges		2 steps		
Spindle speed	min ⁻¹	38 to 3800		
CROSS-SLIDE (X-AXIS):				
Axis travel	mm (in.)	Upper: 280 (11.02) Lower: 265 (10.43)		
Feedrate	mm/rev (ipr)	0.001 to 1000.00 (0.00001 to 39.37)		
Rapid feedrate	mm/min (ipm)	20000 (787.40)		
CARRIAGE (Z-AXIS):		Z _A -axis	Z _B -axis	Z _C -axis
Axis travel	mm (in.)	570 (22.44)	1140 (44.88)	570 (22.44)
Feedrate	mm/rev (ipr)	0.001 to 1000.00 (0.00001 to 39.37)		
Rapid feedrate	mm/min (ipm)	24000 (944.89)		
Y-AXIS:				
Axis travel	mm (in.)	100 + 70 (3.94 + 2.76)		
Feedrate	mm/min (ipm)	3000 (118.11)		
Rapid feedrate	mm/min (ipm)	6000 (236.22)		
C-AXIS*1:				
Controllable angle		360° (0.001° unit)		
Rapid feedrate	min ⁻¹	200		

Engine Specs Lt25

Michael Hoelscher



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Forest Landowner ,1997 **Register of Yachts** Lloyd's Register of Shipping,1974 Progressive Farmer ,1997

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