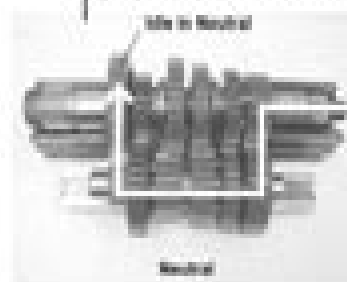
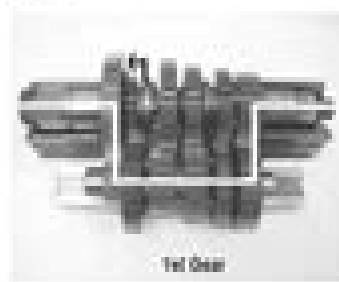


POWER DELIVERY - 4 SPEED (A EIGHT BALL 5 Speed)

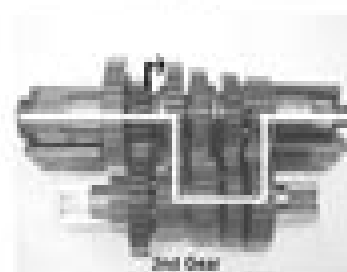
↑ indicates movement of sliding gear for engagement



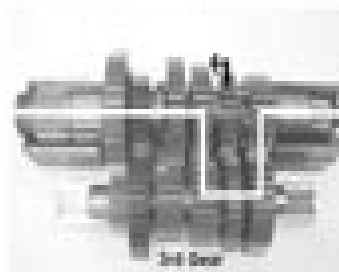
Neutral



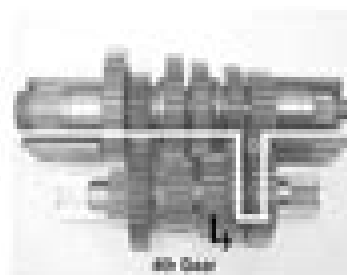
1st Gear



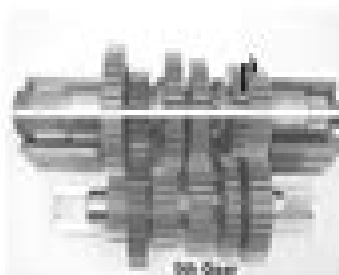
2nd Gear



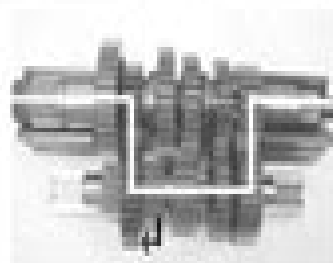
3rd Gear



4th Gear



5th Gear



6th Gear (OD)

10

SERVICE PROCEDURES

CRANKCASE SEPARATION

1. Remove engine and mount securely on an engine stand (Chapter 8).
2. Drain engine oil.
3. Remove belt drive sprocket (Chapter 11).
4. Remove primary cover (Chapter 8).
5. Remove cylinder heads (Chapter 7) & cylinders (Chapter 8).
6. Protect pistons and rings during engine disassembly by slipping a length of 4" diameter PVC pipe over them or slip large diameter hose over cylinder studs.

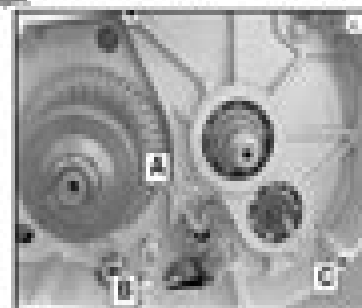
NOTE: Remove pistons if necessary (Chapter 7).

7. Remove shift ratchet and chain (Chapter 8).

NOTE: For transmission service only remove:

- Clutch
- Shift drum star (A)
- Roller bearing pin (B)
- Countershaft retaining bolt (C)

This will allow transmission removal after cases are split.

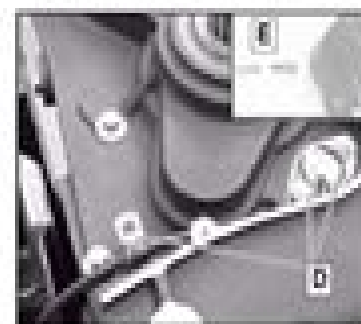


NOTE: For complete engine disassembly, refer to Chapter 8 to remove:

- Clutch and primary drive
- Flywheel
- Torque compensator
- Starter gear & one way clutch
- Primary drive gear
- Starter idler gear and shaft

8. Remove:

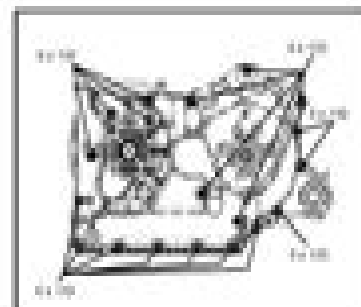
- Gear position switch (D).
- Gear position pin and spring (E) from end of shift drum.



9. Remove starter motor.

10. Loosen (18) crankcase bolts evenly and remove from case.

11. There are two different length bolts used on the crankcase - 8x110mm and 8x125mm. Note their position for assembly.



Kingpin Service Manual

Thomas Griffiths



Kingpin Service Manual:

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