

**1. Differentiate between Ladder Programming and Functional Block Programming?**

**LAD:** Ladder logic is a visual programming language based on the concept of representing each individual network as it would be shown in a circuit diagram for relay logic. This language is best for people who come from an electrical (as opposed to electronic or computer science) background.

**FBD:** Functional Block Diagram is better for people coming from an electronic or computer science background as it is a visual representation based on logic gates. It depends on your network, FBD representation may take up more or less network space than LAD.

**2. Draw Ladder diagram of XOR logic gate using different addressing schemes?**



XOR gate, (a) Mitsubishi, and (b) Siemens.

**3. List down different manufacturers of PLC systems?**

- Siemens
- ABB
- Schneider (Modicon)
- Rockwell (Allen-Bradley)
- Mitsubishi
- GE
- Omron
- Bosch Rexroth
- Beckhoff
- Fuji
- Toshiba

# Industrial Electronics Lab Manual For Polytechnic Students

**Lei Shi**



## **Industrial Electronics Lab Manual For Polytechnic Students:**

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