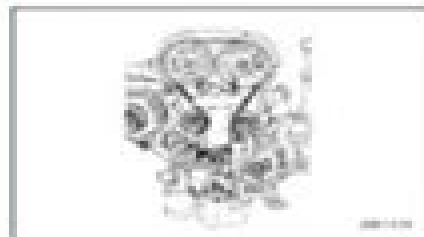


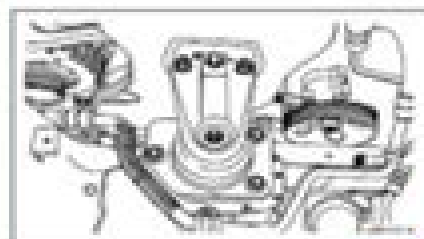
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39. Install the timing belt.
40. Check and adjust the timing belt tension. Refer to "Timing Belt Check and Adjust" in this section.



41. Install the front timing belt cover.
42. Install the front timing belt cover bolts.
Tighten
Tighten the front timing belt cover bolts to 8 Nm (55 lbf-in).
43. Install the waterpump pulley.
44. Install the waterpump pulley bolts.
Tighten
Tighten the waterpump pulley bolts to 12 Nm (105 lbf-in).



45. Install the right engine mount.
Tighten
Tighten the engine mount bolts to 50 Nm (367 lbf-in).
46. Remove the engine oil pump support.
47. Install the accessory drive belt. Refer to Section 25, "Accessory Drive Belt".
48. Connect the engine oil pump to the thermostat.



49. Install the air cleaner housing.
50. Install the air cleaner housing bolts.
Tighten
Tighten the air cleaner housing bolts to 12 Nm (85 lbf-in).
51. Connect the air cleaner outlet hose to the throttle body.
52. Connect the breather tube to the camshaft cover.
53. Connect the MAP sensor connector.

COMPONENT LOCATION

UPPER END



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