

Replacement

**WARNING**

Clutch hydraulic fluid (DOT 4 brake fluid) is hazardous. It may be a skin irritant and can cause blindness if it gets in your eyes. Always wear safety glasses when handling clutch hydraulic fluid or bleeding hydraulic lines. If you get clutch hydraulic fluid on your skin, wash it off as soon as possible.

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Open the hood.
3. Place a suitable container under the slave cylinder to collect the fluid that will drain as the hose is removed from the slave cylinder.
4. Using a flat-tip screwdriver, remove the quick-disconnect clip that attaches the hydraulic hose to the slave cylinder. See Fig. 1. Retain the clip for later installation.

**WARNING**

Do not depress the clutch pedal while the slave cylinder is removed from the clutch housing. The slave cylinder piston could be ejected, causing component damage or serious personal injury.

5. Drain the hydraulic fluid from the entire system.
6. Loosen the four slave cylinder mounting cap-screws that attach the slave cylinder to the clutch housing.
7. After bracing the slave cylinder so that it does not fall, remove and save the four slave cylinder mounting capscrews.

IMPORTANT: Handle the slave cylinder carefully to prevent spillage.

IMPORTANT: Be sure to mount the slave cylinder with the bleed valve on top of the unit and horizontal to the ground, as shown in Fig. 1.

8. Mount a new slave cylinder on the clutch housing, as follows.

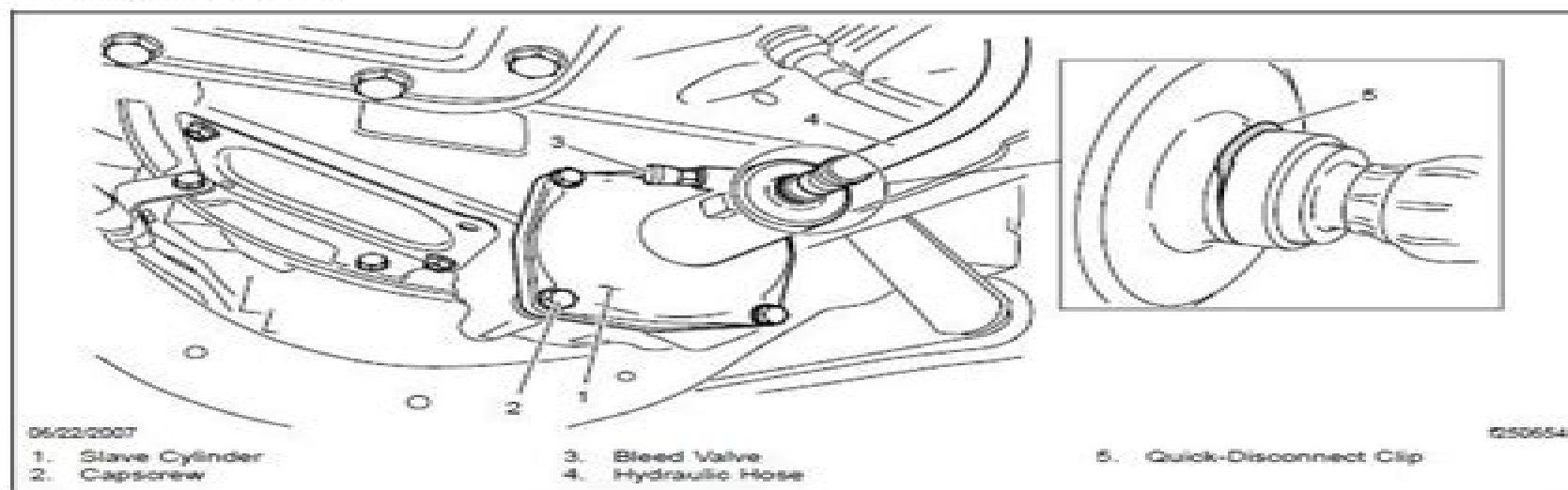


Fig. 1. Clutch Slave Cylinder

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**Freightliner Corporation (Portland,
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