

9. **NOTICE:** The special tool is for camshaft alignment only. Using this tool to prevent engine rotation can result in engine damage.

**NOTE:** The camshaft timing slots are offset. If the special tool cannot be installed, remove the special tool and rotate the crankshaft three-fourths of a revolution clockwise and repeat the previous step of this procedure.

Rotate the special tool so the tool number faces down and install into the rear of the intake camshaft slot as shown.

Special Tool(s) : 303-1565 Alignment Tool, Camshaft



10. **NOTE:** The crankshaft must remain in the TDG position during removal of the pulley bolt or damage to the engine can occur. Therefore, the crankshaft pulley must be held in place with the special tool, and the crankshaft pulley bolt should be removed using an air impact wrench (1/2-in drive minimum).

# Ford Focus Timing Repair Manual

**DP Hallahan**



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