## **TORQUE SPECIFICATIONS**

TOROUE SPECIFICATIONS

Application	Ft. Lbs. (N.m
Camshaft Bearing Cap Bolt	14-15 (19-20
Camshaft Sprocket Bolt	37-43 (50-58
Connecting Rod Cap Nut	33-34 (45-47
Counterbalance Shaft Sprocket Bolt	44-50 (60-68
Crankshaft Sprocket Bolt	80-94 (108-127
Cylinder Head Bolt (1)	80 (110
Cylinder Head-to-Timing Cover Bolt	11-15 (15-20
Engine Mount-to-Engine Bolt	10-14 (13-19
Engine Mount-to-Crossmember Bolt	22-29 (30-39
Exhaust Manifold Bolt Or Nut	11-14 (15-19
Flywheel/Flexplate Bolt	94-101 (127-137
Intake Manifold Bolt Or Nut	11-14 (15-19
Jet Valve	13-15 (18-20
Main Bearing Cap Bolt	55-61 (75-83
Oil Pump Sprocket Bolt	22-28 (30-38
	INCH Lbs. (N.m.
Chain Guide Bolt	
Guide "A" & "C"	84-108 (10-12
Guide "B"	
Lower	132-180 (15-20
Upper	72-84 (8-10
Oil Pan Bolt	48-72 (5-8
Oil Pump	8.0
Cover Bolt	72-84 (8-10
Mounting Bolt	84-108 (10-12
Thrust Plate Bolt	84-108 (10-12
Valve Cover Bolt	48-60 (5-7

# **Engine Torque Specs**

**Tony Huntimer** 

## **Engine Torque Specs:**

MotorBoatina .1975-11 **Dyno Testing and Tuning** Harold Bettes, Bill Hancock, 2008 The proper testing procedures everyone should use to get accurate and useful results from either an engine or chassis dynamometer Larry Shepard, 2014-09-15 The venerable Jeep 4 0 liter inline six engine has powered millions of Jeeps including CJs YJs Wranglers Cherokees and Wagoneers The 4 0 delivers adequate horsepower from the factory but many off road drivers want more horsepower and torque to conquer challenging terrain which means these engines are often built and modified The Jeep 4 0 or 242 ci is affordable abundant exceptionally durable and many consider it one of the best 4x4 off road engines In this Workbench title veteran author and Chrysler Jeep engine expert Larry Shepard covers the rebuild of an entire engine in exceptional detail He also delves into popular high performance modifications and build ups Step by step photos and captions cover each crucial step of the engine disassembly He shows the inspection of all critical parts including block heads rotating assembly intake and exhaust Critical machining processes are covered such as decking the block line boring and overboring the block The book provides exceptional detail during the step by step assembly so your engine is strong and reliable Installing a larger displacement rotating assembly or stroker package is one of the most cost effective ways to increase performance and the author covers a stroker package installation in detail With millions of Jeep 4 0 engines in the marketplace which are subjected to extreme use many of these engines require a rebuild In addition many owners want to extract more torque and horsepower from their 4 0 engines so these engine are also modified Until now there has not been a complete and authoritative quide that covers the engine rebuild and build up process from beginning to end Jeep 4 0 Engines is the essential guide for an at home mechanic to perform a professional caliber rebuild or a high performance build up

High Performance Fasteners and Plumbing Mike Mavrigian, 2008-01-02 The essential reference guide for choosing the right fastener and plumbing for any automotive high performance custom or racing application. This user friendly guide explains high performance fasteners plumbing and all the other hardware used by racers rodders restorers and all other auto enthusiasts. Subjects include hose sizes fittings materials routing and installation tips heat shielding brake fuel coolant and oil lines as well as fastener technology such as thread sizing clamping loads bolt stretch and fastener styles. How to Rebuild and Modify Chrysler 426 Hemi EnginesHP1525 Larry Shepard, 2007-09-04 Rebuild or race Chrysler's most popular engine A step by step guide to rebuilding and modifying one of the most famous engines built in the U S including sections on racing heritage cylinder block ignition and lubrication systems and racing parts. Suzuki GS1100 Fours 80-81 David Sales, 2000-05-24 GS1100ET GS1100LT GS1100EX. How to Rebuild the Big-Block Chevrolet Tony Huntimer, 2009 In our popular Workbench Series How to Rebuild the Big Block Chevrolet covers the basics of any engine rebuild in over 450 color photos of step by step instruction Subjects covered include the history of the big block Chevy preperation and tool requirements engine removal and teardown first inspection parts machine work and clean up final engine assembly and start

up This book is essential for not only enthusiasts looking to rebuild their big block Chevy but as a guideline for building performance applications as well Agricultural Equipment Technology United States. Office of Education, Walter J. Brooking, 1970 Ford Engine Buildups HP1531 Evan J. Smith, Muscle Mustangs Fast Fords Magazine, 2008-08-05 A guide of more than 35 complete engine buildups offering a wide variety of performance levels for several generations of Ford V8 engine families Chevy LS1/LS6 Performance HP1407 Chris Endres, 2003-04-01 A complete performance guide for Chevrolet's newest generation LS1 small block Chevy engine Includes sections on bolt ons cylinder heads intake manifolds camshafts and valvetrain fuel injection block prep final assembly exhaust and forced induction

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