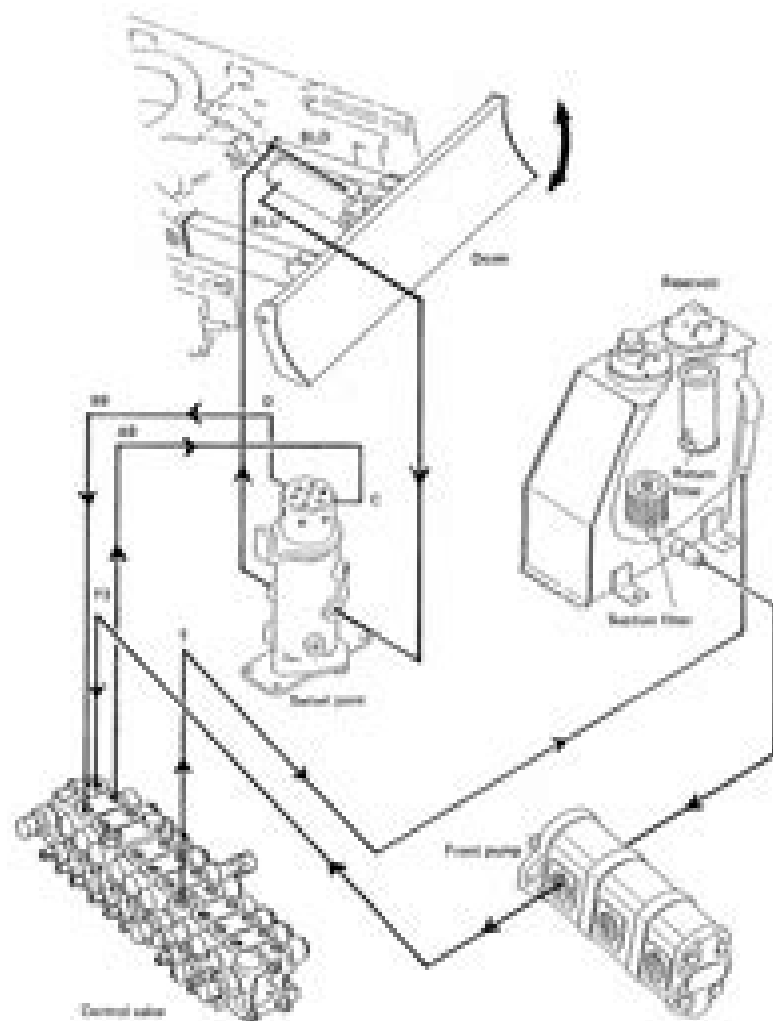


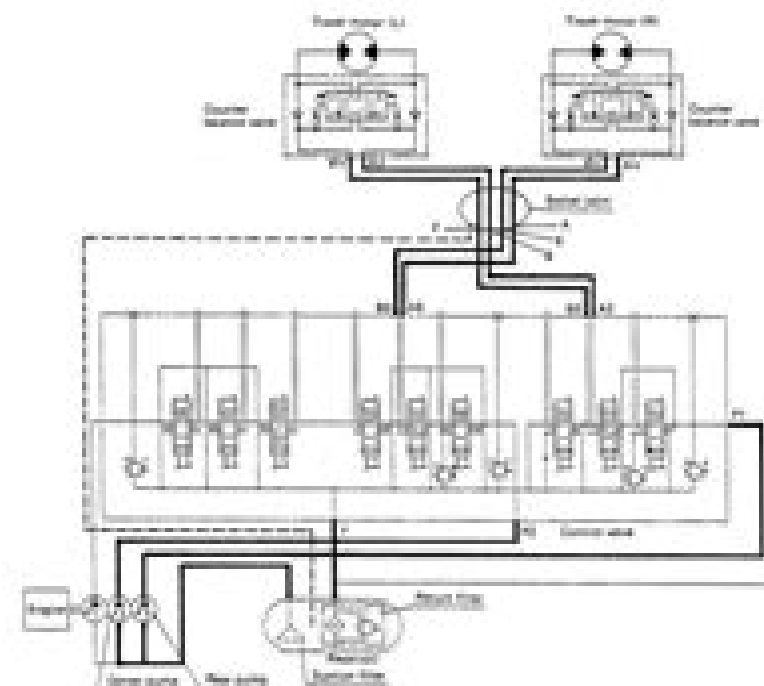
5. HYDRAULIC SYSTEM



E 5-3-12 continue

5. HYDRAULIC SYSTEM

E 5-3-7 Travelling



The main components of the travelling circuit include the hydraulic pump, control valve, swivel joint, counter-balance valve, travel motor with reduction gear, etc.

Oil from the center pump is led to the right travel motor through the control valve and the swivel joint.

Oil from the rear pump is led to the left travel motor through the control valve and the swivel joint.

When the right travel lever is pushed forward, oil from the center pump flows to P1 and A1 of the control valve. A port of the swivel joint and to A1 of the right travel motor. The return oil flows from B1 of the travel motor to the swivel joint E port, B1 and T of the control valve and returns to the reservoir through the return filter.

When the left travel lever is pushed forward, oil from the rear pump flows to P1 and A2 of the control valve. B port of the swivel joint and to A2 of the left travel motor. The return oil flows from B2 of the travel motor to the swivel joint F port, B2 and T of the control valve, and returns to the reservoir through the return filter.

When the left or right travel lever is drawn backward, oil flows in the same way, except that oil is led to the opposite port of the travel motor.

A counter-balance valve is fitted to each of the left and right travel motors. These work to hold back the machine on full and to absorb the sudden shocks on starting and stopping.

E 5-3-13 continue

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