

SERVICE RULES

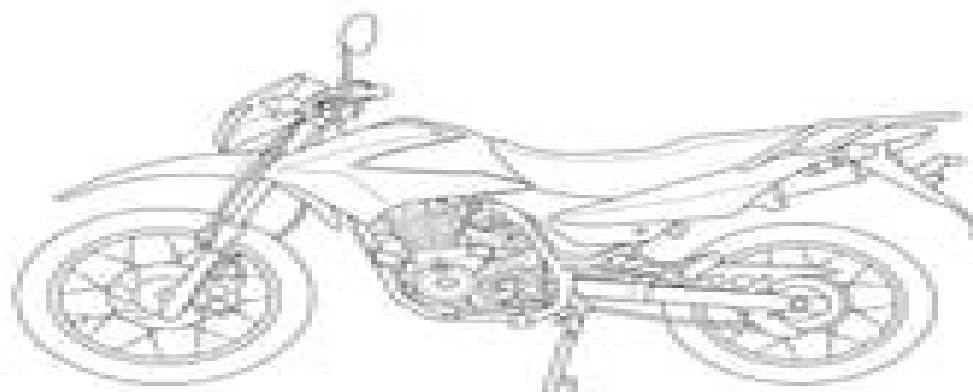
1. Use genuine Honda or Honda-recommended parts and lubricants or their equivalents. Parts that do not meet Honda's design specifications may cause damage to the motorcycle.
2. Use the special tools designed for this product to avoid damage and incorrect assembly.
3. Use only metric tools when servicing the motorcycle. Metric bolts, nuts and screws are not interchangeable with English fasteners.
4. Install new gaskets, O-rings, roller pins, and lock plates when reassembling.
5. When tightening bolts or nuts, begin with the larger diameter or inner bolt first. Then tighten to the specified torque diagonally in incremental steps unless a particular sequence is specified.
6. Clean parts in cleaning solvent upon disassembly. Lubricate any sliding surfaces before reassembly.
7. After reassembly, check all parts for proper installation and operation.
8. Route all electrical wires as shown in the Cable and Harness Routing (page 1-24).
9. Do not bend or twist control cables. Damaged control cables will not operate smoothly and may stick or bind.

MODEL IDENTIFICATION

This manual covers following types of XR125/150 and XL125 models. Be sure to refer to the procedure for the appropriate version.

MODEL	CODE	REGION	Wheel size (Front/Rear)	Front brake type	Air cut- off valve	Carburetor heater	Sidestand switch
XR125LEK	DR	Common export	15/17 in	Disc	O	-	-
	BR LA	Latin America	15/17 in	Disc	O	-	-
	SA	South Africa	15/17 in	Disc	O	O	-
XR150LEK	DR	Common export	15/17 in	Disc	O	-	-
	BR LA	Latin America	15/17 in	Disc	O	-	-
	CO	Colombia	15/17 in	Disc	O	-	-
	PH	Philippines	15/17 in	Disc	O	-	-
	SA	South Africa	15/17 in	Disc	O	O	-
	LA	Latin America	15/17 in	Disc	O	O	-
	NZ	New Zealand, Uruguay	15/17 in	Disc	O	O	O
	AR	Argentina	15/17 in	Disc	O	O	-
	PE	Peru	15/17 in	Disc	O	-	-
	MX	Mexico	15/17 in	Disc	O	-	-
XL125LEK	W SA	South Africa	21/18 in	Disc	O	O	-

XR150LEK shown



Honda Xr125 Workshop Manual

John Haynes



Honda Xr125 Workshop Manual:

Scientific and Technical Books and Serials in Print ,1989 *Subject Guide to Books in Print* ,1983 **American Book Publishing Record** ,1984-04 The Publishers' Trade List Annual ,1985 *Books in Print Supplement* ,1984
Honda XL/XR 250 & 500 Owners Workshop Manual Pete Shoemark,1981-01-01 *The Cumulative Book Index* ,1985 A world list of books in the English language **Honda XL/XR 250 and 500 Owners Workshop Manual** John Haynes,1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Honda CG125 Owners Workshop Manual** Pete Shoemark,Jeremy Churchill,2001-01-01 *Honda CG125 Owners Workshop Manual (1976-1990)*. Pete Shoemark,1996 *Honda XR250/400 Owners Workshop Manual* Alan Ahlstrand,John Harold Haynes,1996-01-01 Honda XL/XR 80-200 Owners Workshop Manual Chris Rogers,Jeremy Churchill,1990 **Honda Xr 75 Dirt Bikes Owners Workshop Manual** Mervyn Bleach,1976-01-01 *Honda XL/XR600R Owners Workshop Manual* Alan Ahlstrand,John Harold Haynes,2001-07-07 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Honda CG125 Owners Workshop Manual** Pete Shoemark,1978 Models covered CG 125 124 cc *Honda 125 Elsinore and MR175 '73 - '76* Mansur Darlington,1977-01-01 Honda CB/CD125T & CM125C Owners Workshop Manual Jeremy Churchill,1986 **Honda XR250L,XR250R,& XR400R Owners Workshop Manual** Alan Ahlstrand,2003-06-19 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams
Honda XL 250-350 Trail Bikes Owners Workshop Manual Jeff Clew,1974-01-01 **Honda XR250L, XR250R & XR400R 1986 thru 2004** Editors of Haynes Manuals,2014-12-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Honda XR250L 1991 thru 1996 XR250R 1986 thru 2004 and XR400R 1996 thru 2004 Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Emissions control Ignition and electrical

systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams

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