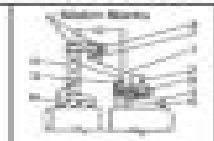
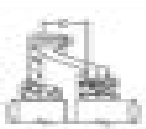
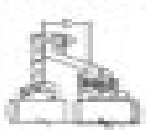
Instruction Manual for DODGE PARA-FLEX® High Speed and Flywheel Couplings

These instructions must be read thoroughly before installation or operation.

WARNING: TO INSURE THAT DRIVE IS NOT UNEXPECTEDLY STARTED, TURN OFF AND LOCK OUT OR TAG POWER SOURCE BEFORE PROCEEDING. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN BODILY INJURY.

PARA-FLEX® High Speed Couplings

TAPER-LOCK®			Bored-To-Size
			
PB2 thru PH 31 (All Models)	PH 72 thru PB252 (Steel Flange)	PH 72 thru PB252 (Iron Flange)	ALL SIZES (Steel Flange)

(1) Flexible Element
(2) External Clamp Ring*
(3) Internal Clamp Ring*
(4) Flange Assembly
(5) Disc Assembly
(6) TAPER-LOCK® Bushing
(7) Bolt Ring
(8) Screws (Disc Assy.)
(9) Screws (Clamp Ring)
(10) Flange Spacer Ring (See Fig. 1)
*Clamp rings are included in the flange assembly.
Note: Use only SAE grade 8 screws and hardened washers.

PARA-FLEX® Flywheel Couplings

TAPER-LOCK®			Bored-To-Size
PB2 thru PH 31 (All Models)	PH 172 thru PB252 (Steel Flange)	PH 72 thru PB252 (Iron Flange)	ALL SIZES (Steel Flange)

(1) Flexible Element
(2) External Clamp Ring*
(3) Internal Clamp Ring*
(4) Flange Assembly
(5) Flywheel
(6) TAPER-LOCK® Bushing
(7) Bolt Ring
(8) Screws (Bolt Ring)
(9) Screws (Clamp Ring)
(10) Flange Spacer Ring (See Fig. 1)
(11) Adapter (See Fig. 2)
*Clamp rings are included in the flange assembly.
Note: Use only SAE grade 8 screws and hardened washers.

INSTALLATION:

1. **Disc Assembly Installation:** Install disc assembly on shaft with TAPER-LOCK® bushing. Disc assembly can be installed with bushing screws toward either side. Tighten the TAPER-LOCK® bushing in accordance with the instructions packed with the bushings. Note balancing match marks on disc and bolt ring O.D.

   NOTE: Disregard Step 1 when installing PARA-FLEX Flywheel Couplings.

2. **Flange Installation:** Press or shrink straight bored flange assemblies on the shafts. Install TAPER-LOCK® flanges per instructions packed with the bushings. TAPER-LOCK® flanges on coupling sizes 87 thru 131 are reversible to permit locating bushing screws on the inside or outside of the coupling as desired or convenient. Note: The PX140 flange assembly (used on the 172 coupling) requires a flange spacer ring which must be installed before mounting flange assembly on the shaft. On models with iron flanges, the spacer ring is installed between the flange assembly and external clamp ring, and on models with steel flanges it is installed between the flange assembly and internal clamp ring. See Fig. 1.

Fig. 1 Flange Spacer Ring Location

3. **Align Shafts:** Position shafts for angular and parallel alignment within ±.064" for normal industrial applications. Position flange assembly so that dimension "C" will be maintained. If shaft-end float is to occur, locate shaft at the mid-position of end float". Measure dimension "C", in Table 1, at four places around the diameter. These measurements should not vary more than dimension "D".
   "Where limited end float is required or sleeve bearings are used, consult DODGE.

4. **Flexible Element Installation:** Slip bolt ring over flange and rest it on shaft. Remove clamp ring screws and internal clamp ring. Place internal clamp ring inside the element and reassemble to flange seating the bead of the element on the flange. Tighten clamp ring screws alternately and evenly to the torque values shown in columns "A" of Table 1 .

WARNING: Because of the possible danger to persons(s) or property from accidents which may result from the improper use of products, it is important that correct procedures be followed. Products must be used in accordance with the engineering information specified in the catalog. Proper installation, maintenance and operation procedures must be observed. The instructions in the instruction manuals must be followed. Inspections should be made as necessary to assure safe operation under prevailing conditions. Proper guards and other suitable safety devices or procedures as may be desirable or as may be specified in safety codes should be provided, and are neither provided by Baldor Electric Company nor are the responsibility of Baldor Electric Company. This unit and its associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the potential hazards involved. Where risk to persons or property may be involved, a holding device must be an integral part of the drives equipment beyond the speed reducer output shaft.

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O García

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