

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of lathe. It is casting made in one piece. It holds or support all other parts of lathe.
2. **HEAD STOCK:** It is a permanently fastened on the innerways at the left hand end of the bed. It supports spindle and driving arrangements. All lathe receive their power through head stock.
3. **TAILSTOCK:** It is the counter part of head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

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**India. Indian industrial commission,
1916-18**



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Pattern making, a practical treatise embracing the main types of engineering construction, by a foreman pattern maker [J.G. Horner]. Joseph Gregory Horner,1902 **Resources in Education** ,1985 **The Workman's Manual of Engineering Drawing** John Maxton,1891 The Practical Engineer's Hand-book Walter S. Hutton,1902 The modernised Templeton. The practical mechanic's workshop companion William Templeton (engineer.),1900 *Cumulative Book Index* ,1925 A world list of books in the English language **The United States Catalog** ,1925 **Practical Surveying** George William Usill,1901 Work ,1898 **The pastrycook & confectioner's guide** Robert Wells (baker.),1892 **Annual Report of the Department of the Interior** United States. Department of the Interior,1883

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