



Removing the Electric Clutch



To avoid personal injury:

- Park the machine on a hard and level surface.
- Lift up and hold with jack stands or blocking the rear of the machine, do not operate the machine during the work.

1. Disconnect the coupler (1).
2. Remove the mower belt (4).
3. Remove the PTO clutch stopper (2) and the flange bolt (5).
4. Remove the electric clutch (3).

(When reassembling)

■ IMPORTANT

- Tighten the flange bolt (5) to the tightening torque below.
- Install the PTO clutch stopper (2) to the arrow hole, next to the wire harness.
- Make sure to install the spring plate (6) with cup face up.

Tightening torque	Flange bolt	62.8 to 72.5 N·m 5.4 to 7.4 kgf·m 46.3 to 53.5 lbf·ft
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- | | |
|------------------------|------------------|
| (1) Coupler | (5) Flange Bolt |
| (2) PTO Clutch Stopper | (6) Spring Plate |
| (3) Electric Clutch | |
| (4) Mower Belt | A: Hole |

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Removing HST Pulley

1. To remove the HST pulley (1) and HST belt (5), turn the HST tension arm (3) with a square wrench.
2. Remove the HST pulley (1) and HST belt (5).
3. Remove the 4 tapping bolts (2) for engine.

(When reassembling)

■ IMPORTANT

- Tighten the tapping bolt (2) to the tightening torque below.
- Apply "HENKEL LOCTITE C5-A copper based anti-seize lubricant" or equivalent to the engine shaft.
- Attach the HST pulley (1) with long side down.
- Attach the HST tension spring (4) with the long hook to the pulley side.

Tightening torque	Tapping bolt	57.8 to 67.8 N·m 5.9 to 6.9 kgf·m 42.5 to 50.0 lbf·ft
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- | | |
|---------------------|------------------------|
| (1) HST Pulley | (4) HST Tension Spring |
| (2) Tapping Bolt | (5) HST Belt |
| (3) HST Tension Arm | |

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Kubota Tiller Model AD70 Operator's Manual Kubota, *Kubota Shop Manual* Penton Staff, 2000-05-24 Models L175 L210 L225 L225DT L260 Models B5100D B5100E B6100D B6100E B6100HST D B6100HST E B7100D B7100HST D B7100HST E Models L185 L235 L245 L275 L285 L295 L305 L345 L355 **Operator's Manual** Kubota Kabushiki Kaisha,

Kubota Lawn Tractor. Model T1400, T1400H Operator's Manual Kubota Tekkō Kabushiki Kaisha, 198?

Technical Manual Kubota (Firm)., 197? **Kubota Shop Manual** I & T Shop Service, 1985 **Kubota Shop Manual No. K-1**, 1985 *Kubota Shop Manual No. K-3*, 1987 *Kubota Shop Manual*, 1986 **Kubota Shop Manual**, 1987-01-01

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