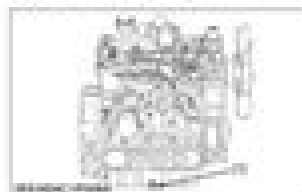


(2) DISASSEMBLING AND ASSEMBLING

(1) Draining Oil and Coolant



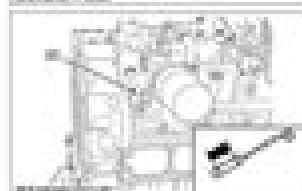
Draining Engine Oil

1. Start and warm up the engine for approx. 5 minutes.
 2. Place an oil pan underneath the engine.
 3. Remove the drain plug (1) to drain oil.
 4. After draining, screw in the drain plug.
- (When re-filling)
- Fill the engine oil up to the upper line on the dipstick (2).
- IMPORTANT**
- Never mix two different types of oil.
 - Use the proper SAE Engine Oil according to ambient temperature.

(1) Drain Plug

(2) Dipstick

91101000



Draining Coolant



CAUTION

- Never remove radiator cap while operating or immediately after stopping. Otherwise, hot water will spray out from the radiator. Wait for more than ten minutes to cool the radiator. Before opening the cap.
- Prepare a bucket. Open the coolant drain cock.

(1) Coolant Drain Cock

91101000

(2) External Components



Air Cleaner, Muffler and Others

1. Remove the air cleaner and muffler.
 2. Remove the fan, fan belt, alternator and starter.
- (When re-assembling)
- Check to see that there are no cracks on the belt surface.
- IMPORTANT**
- After reassembling the fan belt, be sure to adjust the fan belt tension.
 - Be not confuse the direction of the fan. Attach the fan with its "1000" marking facing frontward (toward the radiator).

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CAUTION

- While the engine is running and/or just after it stops, the turbocharger is hot, be careful not to touch the turbocharger.

NOTE

- When detaching and attaching the turbocharger assembly, be very careful not to allow dust, dirt and other foreign matter in the oil pipes.
- When the turbocharger assembly has been replaced, pour fresh engine oil through the oil filter part of the turbocharger.
- Before starting the engine, make sure that oil cleaner is in position.



Oil Pipe

1. Remove the joint bolt (3) and clamp (4) and take off the pipe 1 (2).
2. Remove the bolt (1) and release the clamp (3).
3. Disconnect the oil pipe 2 (7) and pipe 4 (2).

(When re-assembling)

- Pour fresh engine oil through the oil filter part of the turbocharger.
- Replace the gasket with new one.
- Be careful not to allow dust, dirt and other foreign matters in the oil pipes.

NOTE

- Tighten or plug all openings to prevent foreign matters from damaging the oil seal in the turbocharger.

(1) Bolt

(2) Joint Bolt

(3) Oil Pipe 1

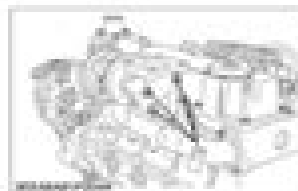
(4) Clamp

(5) Oil Pipe 2

(6) Oil Pipe 3

(7) Gasket

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Turbocharger

1. Remove the screw (1) and bolt (2).
2. Take off the turbocharger assembly (3).

(When re-assembling)

- Replace the gasket with new one.

(1) Screw

(2) Bolt

(3) Turbocharger Assembly

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Kubota V3307 Engine Service Manual

DJ Losen



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