

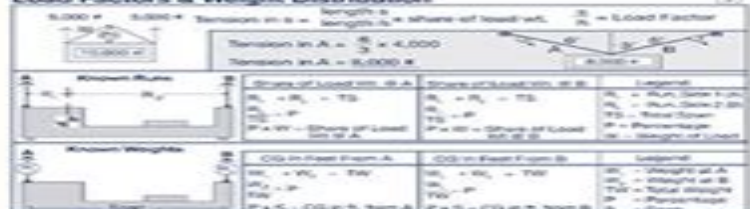
JOURNEYMAN RIGGER'S REFERENCE CHART

DESIGN FACTOR 5.0

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

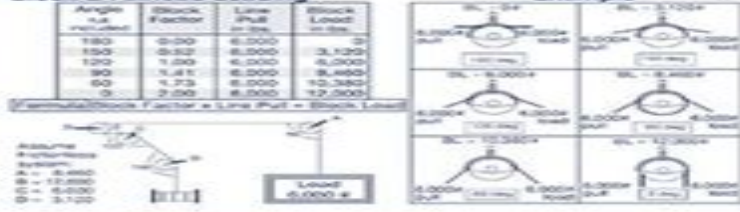
180



1998 年 6 月 10 日 星期四 晴

[illegible]

Example



● 中国 2000 年 12 月 1 日

[illegible]

Did Flattop

Concrete on concrete	40	Continuous lapped	2000	2000	2000	2000
Metal on concrete	40	Flush	2000	2000	2000	2000
Wood on concrete	40	Flush on steel	2000	2000	2000	2000
Wood on metal	40	Flush on steel	2000	2000	2000	2000

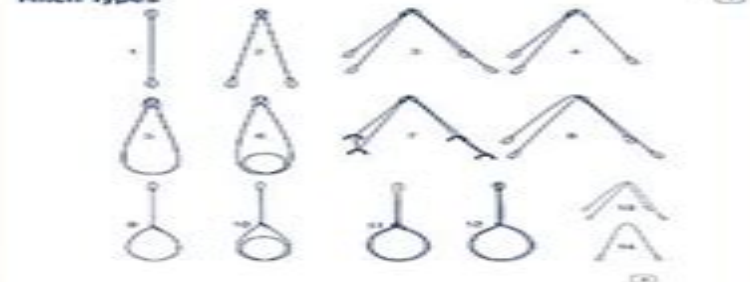
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Materials and Supplies - Pounds / cu. ft.		Pounds / sq. ft.		Pounds / gal.	
Aluminum	165	Iron Casting	450	Steel plate	50
Asphalt	153	Lead	708	Glass	6.0
Asphalt	153	Aluminum - 1/2"	30	Decorated	7.2
Bricks	529	Lumber - 1/2"	82	Water	8.3
Bricks	120	Lumber - 2x2 Trees	10		
Bricks	534	Oil, Motor	58	Aluminum plate	2.5
Cool	58	Paper	58	1/2"	1.3
Concrete, Plain	144	Portland Cement	120	3/4"	3.50
Crushed Rock	95	Rubber Sand	120	Lumber	2
Decorated	52	Shutter	94	3/4" Fir	2
Dry Earth, Loose	75	Steel	450	3/4" Oak	4
Gravel	45	Water	63		
Glass	162	Zinc	437		

~ 2.5 gallons of liquid for a 4' x 4' x 4' foot ~ 27 cubic feet ~ 2,000 lbs. ~ 1 U.S. ton

Formulas and information:

- W = Weight $W = \text{thick} \times L \times \text{Length} \times D = \text{diameter} \times \pi \times \text{rod diameter} \times \pi \times 3.14$ (approx.)
- Area of square or rectangle = W^2 Vol. of cube = W^3 Area of circle = πr^2 Circumference = πd
- Area of a circle is approx. 80% of its diameter squared, or $3.14 \times d \times .80$ = approx. area of circle
- Estimated weight for estimating: Volume = cu. ft. x 500 lbs. = density factor 80, 100, 120, 300 etc.



	Return Type	Log Loading	Load Control	#
1	Single Vertical	Above	Poor	1
2	2-Log Bridge	Above	Two	2
3	2-Log Bridge	Both	Excellent	3
4	2-Log Bridge	Both	Two	4
5	2-Log Bridge	Both	Three	5
6	Single Wrap Basket	Both	Average	6
7	Double Single Basket	Both	Good	7
8	Two Single Baskets	Both	Poor	8
9	Inverted Basket & 2-Log str	Both	Excellent	9
10	Single Wrap Choker	Both	Average	10
11	Double Wrap Choker	Both	Good	11
12	Double Choker Right up	Both	Two	12
13	Double Choker Tye-up	Both	Two	13
14	Double Inverted Basket	Above	Poor	14
15	Single Inverted Basket	Above	Two	15

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1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 2347, 2348, 2349, 2350, 2351, 2352, 2353, 2354, 2355, 2356, 2357, 2358, 2359, 2360, 2361, 2362, 2363, 2364, 2365, 2366, 2367, 2368, 2369, 2370, 2371, 2372, 2373, 2374, 2375, 2376, 2377, 2378, 2379, 2380, 2381, 2382, 2383, 2384, 2385, 2386, 2387, 2388, 2389, 2390, 2391, 2392, 2393, 2394, 2395, 2396, 2397, 2398, 2399, 2400, 2401, 2402, 2403, 2404, 2405, 2406, 2407, 2408, 2409, 2410, 2411, 2412, 2413, 2414, 2415, 2416, 2417, 2418, 2419, 2420, 2421, 2422, 2423, 2424, 2425, 2426, 2427, 2428, 2429, 2430, 2431, 2432, 2433, 2434, 2435, 2436, 2437, 2438, 2439, 2440, 2441, 2442, 2443, 2444, 2445, 2446, 2447, 2448, 2449, 2450, 2451, 2452, 2453, 2454, 2455, 2456, 2457, 2458, 2459, 2460, 2461, 2462, 2463, 2464, 2465, 2466, 2467, 2468, 2469, 2470, 2471, 2472, 2473, 2474, 2475, 2476, 2477, 2478, 2479, 2480, 2481, 2482, 2483, 2484, 2485, 2486, 2487, 2488, 2489, 2490, 2491, 2492, 2493, 2494, 2495, 2496, 2497, 2498, 2499, 2500, 2501, 2502, 2503, 2504, 2505, 2506, 2507, 2508, 2509, 2510, 2511, 2512, 2513, 2514, 2515, 2516, 2517, 2518, 2519, 2520, 2521, 2522, 2523, 2524, 2525, 2526, 2527, 2528, 2529, 2530, 2531, 2532, 2533, 2534, 2535, 2536, 2537, 2538, 2539, 2540, 2541, 2542, 2543, 2544, 2545, 2546, 2547, 2548, 2549, 2550, 2551, 2552, 2553, 2554, 2555, 2556, 2557, 2558, 2559, 2560, 2561, 2562, 2563, 2564, 2565, 2566, 2567, 2568, 2569, 2570, 2571, 2572, 2573, 2574, 2575, 2576, 2577, 2578, 2579, 2580, 2581, 2582, 2583, 2584, 2585, 2586, 2587, 2588, 2589, 2590, 2591, 2592, 2593, 2594, 2595, 2596, 2597, 2598, 2599, 2600, 2601, 2602, 2603, 2604, 2605, 2606, 2607, 2608, 2609, 2610, 2611, 2612, 2613, 2614, 2615, 2616, 2617, 2618, 2619, 2620, 2621, 2622, 2623, 2624, 2625, 2626, 2627, 2628, 2629, 2630, 2631, 2632, 2633, 2634, 2635, 2636, 2637, 2638, 2639, 2640, 2641, 2642, 2643, 2644, 2645, 2646, 2647, 2648, 2649, 2650, 2651, 2652, 2653, 2654, 2655, 2656, 2657, 2658, 2659, 2660, 2661, 2662, 2663, 2664, 2665, 2666, 2667, 2668, 2669, 2670, 2671, 2672, 2673, 2674, 2675, 2676, 2677, 2678, 2679, 26

Rigger's Checklist		Overhead Crane Op. Hand Signals	
• Wind, temperature & visibility	• Crane & load capacity	• Hoist	• Lower
• Load weight, height, width & length	• Load's CG, pick points, center of balance	• Bridge travel	
• Allowance, ground conditions, freely rigged	• Crane capacity at maximum radius		
• Crane hook, trolley, hoist & cable	• Power lines, obstructions, load binding	• Emergency Stop	
• Sling type, construction, load binding	• Sling angle, technique, load capacity	• Stop	
• Sling(s): 2, 3 or 4-leg, rated spreader bar	• Sling: size, shape, web, chafe, end, strength		
• All accessories	• All accessories		
• Tailhook mounting, communications	• Sling: long, short, knotting		
• Sling & crane procedure			

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Lingsheng Yao



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