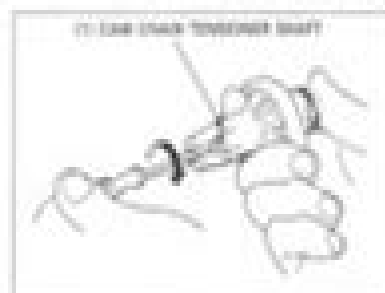


Turn the cam chain tensioner after shaft installation with a small block driver to compress the tensioner and hold it in the fully extended position.

NOTE

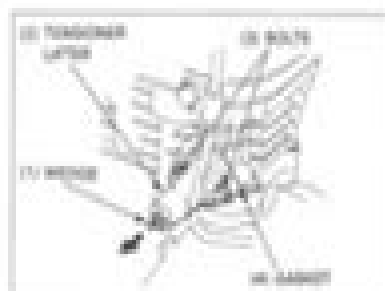
- The tensioner will extend automatically by the spring force when the timing wire harness is removed.



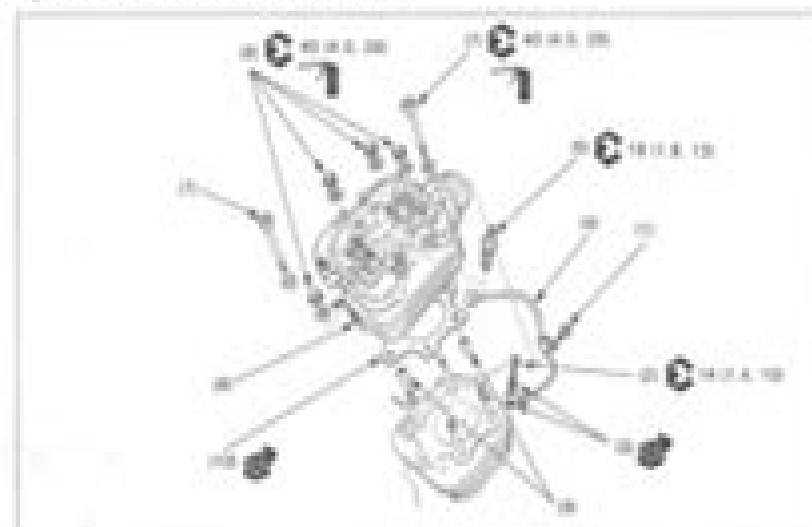
Wedge the tensioner shaft with a piece of soft wire as shown to keep the tensioner down in.



Install a new gasket over the cam chain tensioner after and tighten the mounting bolts securely. Remove the wedge from the cam chain tensioner after.



Install a new timing washer and tighten the timing bolt.

**Cylinder Head Removal/Installation****Required Service**

- Cylinder removal/installation (page 7-9)
- Camshaft removal/installation (page 7-10)
- Remove old removal/installation (page 7-11)

Procedure	QTY	Remarks
Removal Order		Installation is in the reverse order of removal.
(1) Oil pipe mounting bolt	1	
(2) Oil pipe bolt	1	
(3) Timing washer	1	
(4) Oil pipe	1	
(5) Wash plug	1	
(6) Cap nut	1	
(7) Bolt	1	
(8) Cylinder head assembly	1	
(9) Timing pin	1	
(10) Washer	1	

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