



Fig. 25 Timing mark alignment

REMOVAL

1. Remove drive belt and drive belt tensioner as outlined under "Serpentine Drive Belt."
2. Remove front cover, Fig. 24.
3. Raise and support vehicle, then remove righthand wheel and tire assembly.
4. Remove righthand splash shield.
5. Remove crankshaft pulley attaching bolt, then the pulley.

6. Align timing marks, Fig. 25.
7. Loosen timing belt tensioner bolt.
8. Using an 8 mm Allen wrench, turn timing belt counterclockwise $\frac{1}{4}$ turn.
9. Insert $\frac{1}{8}$ inch drill bit to lock timing belt tensioner in place.
10. Remove timing belt.

INSTALLATION

1. Install timing belt in a counterclockwise direction, over the crankshaft pulley, over the camshaft pulley, under the timing belt tensioner, then over the water pump sprocket. During installation, maintain the belt span between the crankshaft and camshaft sprockets.
2. Remove $\frac{1}{8}$ inch drill bit holding timing belt tensioner in position.
3. Allow tensioner to tension timing belt, then tighten tensioner bolt to specification.
4. Rotate crankshaft two turns in normal direction of rotation.
5. Ensure crankshaft and camshaft timing marks are aligned, Fig. 25. If timing mark are not aligned, timing belt must be removed and reinstalled.
6. Install engine front cover, then the crankshaft pulley.
7. Install splash shield, then the wheel and tire assembly.
8. Lower vehicle, then install accessory drive belt tensioner and drive belt.

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