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DISASSEMBLY OF CASE (Cont'd)

20. Note the rear foot position for reference in assembly. The end of the foot assembly from the adjoining shaft has a depression (slight) in the center of the foot. Separate the ends of the rear foot together into the hole in the case and remove the rear foot from the case.
21. Remove the rear mounting cover support (see hole) mounted externally from each side from the transfer case case.

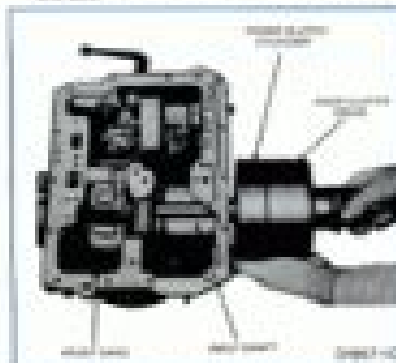


Fig. 40 - Removing or Installing Input Shaft and Chuck

22. Exert enough pressure on the end of the input shaft to hold the chuck ends together. Then remove the cover support and the front and rear chock assemblies as a unit (Fig. 41), and place the assembly in a holding device similar to Fig. 42.



Fig. 41 - Input Shaft and Chuck in Holding Device

23. To remove the front foot, position the foot back each side of the case walling and separate out of the case.
24. If the transmission case bearing is to be replaced, press the bearing out of the case with transmission bearing set 5440-1000-A shown in Fig. 43.



Fig. 43 - Replacing Transmission Case Bearing

INSPECTION

Inspect the case for cracks and stripped threads. Inspect the gasket surfaces and mating surfaces for leaks. Check the case for distortions, and check all flange passages for obstructions and fittings (Fig. 43).

Inspect the case bearing for scores. Check all parking linkage parts for wear or damage.

If a transmission case thread is damaged, replace the case by purchased from local suppliers. To repair a damaged thread, the following procedures should be carefully followed:

1. Drill out the damaged threads using the same drill size as the thread size. For example, use a 7/16-inch drill for a 7/16 (24 threads).
2. Select the proper tapping tap and tap the drilled hole. The tap is selected for the size of the thread being repaired. Then, the ground tap marked 7/16 (24) will use the same thread as a standard 7/16 (24) tap. It does not a thread larger enough to accommodate the insert, and after the insert is installed the original thread size (7/16 (24) is restored).
3. Select the proper drill tapping tool. These tools are marked with the thread size being repaired.

Place the insert on the tool and adjust the depth in the length of the insert being used. Press the insert against the top of the tapped hole. Turn the tool clockwise and wind the insert into the hole until the insert is 1/2 turn before the face.

4. Working through the insert, bend the insert tang straight up and down until it breaks off in the insert.
5. Improperly installed inserts can be removed with the removal tool. Place the removal tool in the insert so that the blade runs against the top wall 1/4 to 1/2 turn away from the end of the tool. Tap the tool slowly with a hammer so that the blade runs into the insert. Exert downward pressure on the tool and turn it counter clockwise until the insert is removed.

Fmx Transmission Manual

Rachel S Tattersall



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